

Safety Precautions

Before operating the machine

- The machine should be put into operation only after reading the Operation Manual carefully and consulting with our technical staff.
- #### Before installation
- The machine should not be installed where flammable materials such as gas, gasoline, thinners, etc. are or will be present, or where corrosive gas such as ammonia, chlorine,etc. may be generated.
 - Carrying-in, installation, foundation construction, electric wiring and hot-cold insulation (custom types only) should be done at the site by qualified subcontractors. Faulty or improper work in any of these areas can adversely affect the operation of the machine, and can cause electric shocks, fires, water leakage, fuel leakage or burns to the skin.
 - Construction work of flues, exhaust gas ducts and chimneys should be done by subcontractors where necessary. Faulty construction work can result in fire and oxygen deficiency in the plant room and burns to the skin.
 - A waterproof floor or base should be provided for the machine, with a trench in the floor. Faulty waterproofing work can cause damage to other equipment and facilities nearby.
 - Installation of the machine should be planned with enough maintenance space around the machine. Narrow working areas can result in injury to personnel.
 - The high-temperature generator of the steam fired unit conforms to the Pressure Vessel Construction Code of the Japanese Ministry of Health, Labor and Welfare.



Kawasaki Thermal Engineering Co., Ltd. is approved by ISO for the ISO 9001 as a manufacturer of chillers and boilers.

We provide our customers with reliable, high-quality products in terms of design, development, manufacturing, installation and after-sales service.

Please kindly fill in the following items in case you wish to have a proposal of our products.

| | | |
|--------------------------|----------------|--------------------|
| 1.Cooling Capacity | kW | |
| 2.Cooled Water | Inlet Temp. | °C |
| | Outlet Temp. | °C |
| | Flow Rate | m ³ /h |
| | Fouling Factor | m ² K/W |
| 3.Cooling Water | Inlet Temp. | °C |
| | Outlet Temp. | °C |
| | Flow Rate | m ³ /h |
| | Fouling Factor | m ² K/W |
| 4.Heating Capacity | kW | |
| 5.Hot Water | Inlet Temp. | °C |
| | Outlet Temp. | °C |
| | Flow Rate | m ³ /h |
| | Fouling Factor | m ² K/W |
| 6.Power Source | V/Hz | |
| 7.Type of Fuel | | |
| Gas | HHV | kJ/m ³ |
| Diesel | LHV | kJ/kg |
| Steam (Saturated) | Inlet Press. | MPa |
| Waste Hot Water | Inlet Temp. | °C |
| | Outlet Temp. | °C |
| | Flow Rate | m ³ /h |
| | Fouling Factor | m ² K/W |
| 8.Annual Operating Hours | h/year | |
| 9.Usage | | |

Efficio



Absorption Chiller



Kawasaki Thermal Engineering Co., Ltd.

Efficio Line-Up



| COP | Direct Fired | | | Gene-Link Gas & Hot Water | Steam |
|------|--------------|--------|---------------------|---------------------------|-------------------|
| | Gas | Diesel | Dual (Gas & Diesel) | | |
| 1.51 | NZG | — | — | NZJ | — |
| 1.43 | NHG | — | — | NHJ | — |
| 1.39 | NUG | NUK | NUC | — | NES 3.8kg/h·RT |
| 1.33 | NEG | NEK | NEC | — | — |

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Direct Fired

- Features / Cycle
- NZ series main specification
- NH series main specification
- NU series main specification
- NE series main specification

Gene-Link

- Features / Cycle
- NZJ series main specification
- NHJ series main specification

Steam Fired

- Features / Cycle
- NES series main specification

After Sales Service

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Product Line Up

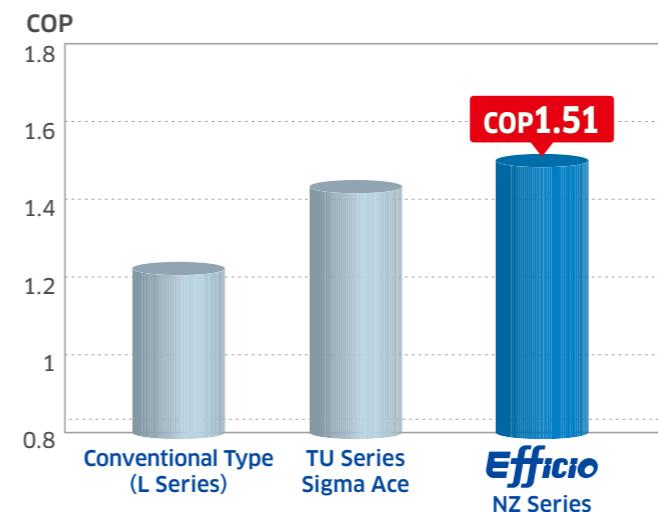
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Rated Efficiency No.1

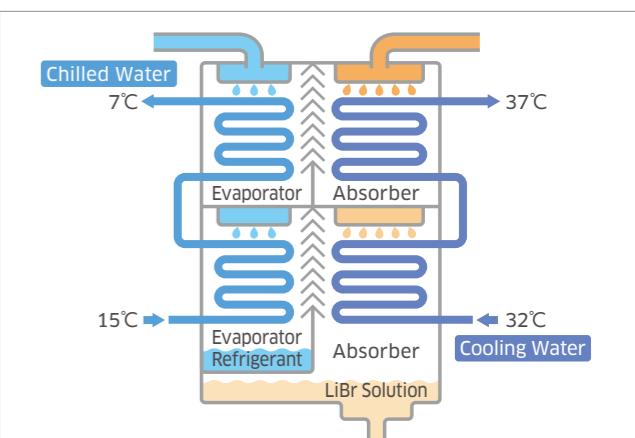
The Efficio "NZ series" has attained a COP of 1.51, making it the highest efficiency double-effect absorption chiller in the world. This outstanding performance was made possible through a combination of energy-saving technologies, including high-performance plate heat exchanger, 2-stage evaporation/absorption structure, high-efficiency heat exchanger tubes, and exhaust gas heat exchanger.

Comparison with conventional chiller



2-stage Evaporation / Absorption Structure

NZ series employs 2-stage evaporation/absorption structure which has double (higher and lower pressure) evaporator and absorber and optimal tube group arrangement. The structure can make the concentration of solution lower. As a result, the fuel consumption is reduced and the chiller is attaining a more compact design.



High-Performance Plate Heat Exchanger

The efficiency of the heat plate exchanger has been improved by 40% using advanced technology.

High Efficiency Heat Exchanger Tube

High efficiency heat exchanger tubes are used in the evaporator, the absorber and the condenser.

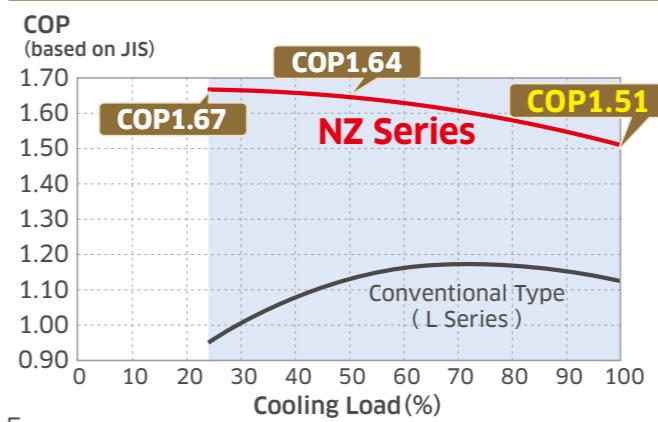
Exhaust Gas Heat Exchanger

The exhaust gas heat exchanger is equipped to recover low-temperature exhaust gas heat (100°C).

Partial Load Efficiency No.1

The Efficio delivers high annual operational efficiency by adopting a parallel-flow, solution inverter control and larger absorbent solution storage tank. These features ensure excellent efficiency across the full range of load conditions, contributing to greater energy savings.

Partial Load Characteristics



Cooling water inlet temperature conditions are as specified by the JIS standards (32°C at 100% load, 27°C at 0% load, with the temperature varying proportionally at loads between 0% and 100%).

The Efficio employs below items for highly efficient operation at partial load.

Parallel Flow

The Efficio employs parallel flow which can be operated with high efficiency at partial load.

Solution Pump Inverter Control

The Efficio employs solution pump inverter control so that it can be operated with high efficiency at partial load.

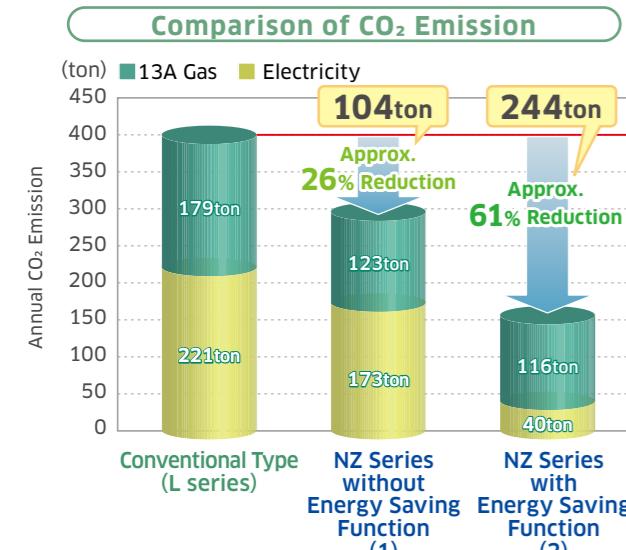
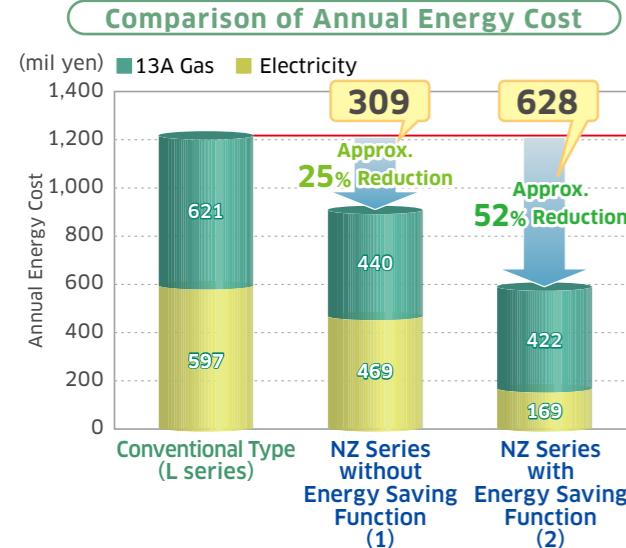
Larger Absorbent Solution Storage Tank

The larger absorbent solution storage tank prevents the heat transfer tubes in the solution at low load. It can keep heat transfer area.

System Efficiency No.1

The Efficio's energy-saving features are not limited to the improved efficiency of the absorption chiller itself. The Efficio also comes equipped with enhanced control functionality for boosting the efficiency of the entire system, including auxiliary equipment. Temperature sensors etc. are utilized to optimize the operation of the cooling water pump and other equipment according to load conditions, slashing annual energy consumption by approximately 50% and CO₂ emissions by approximately 60% compared to existing systems.

Annual Cost and CO₂ Emission



Absorption chiller capacity: 739 kW (210RT)

Application:
Hotel air conditioning (7,428 hours of cooling per year; load pattern data obtained from The Society of Heating, Air-Conditioning and Sanitary Engineers of Japan)

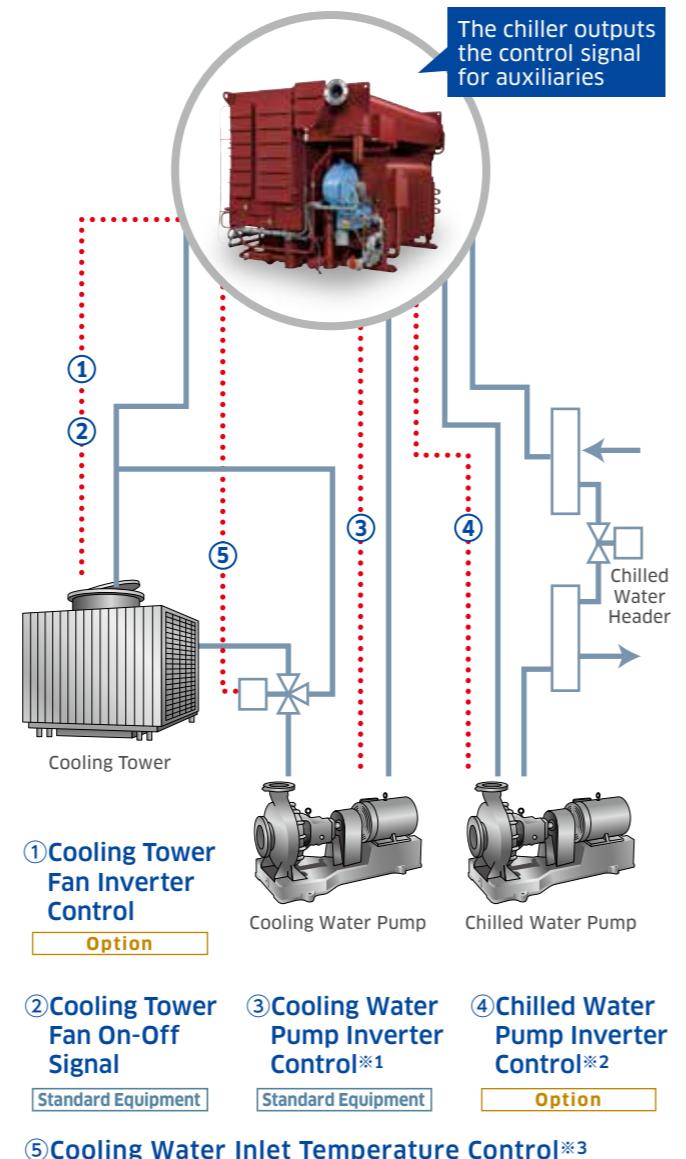
Cooling water conditions:
Specified by JIS (Conventional Type and NZ Series(1))
Varies in accordance with the air conditions (NZ series (2))

Electricity rates:
Tokyo Electric Power Company's electricity supply for commercial use (January 2013)

Gas rates:
Tokyo Gas's contract A for air conditioning (January 2013)

CO₂ emission coefficient:
13A Gas...2.29 kg-CO₂/kg/m³ (Tokyo Gas data)
Electricity...0.69 kg-CO₂/kg/kWh (marginal coefficient: thermal power supply coefficient)

Energy Saving Function



⑤ Cooling Water Inlet Temperature Control*3

"....." is an image of output signal. The wiring is connected between operation board of the chiller and inverter control board in actuality.

*1 Inverter control for Cooling Water : Expand the minimum allowable flow rate 50% ⇒ 30%

*2 Inverter control for Chilled Water : 50%

*3 Cooling water inlet temperature control in accordance with the air conditions

Touch Panel Operation Board

A color 5.7 inch touch panel is equipped on the operation board as a standard.

Operation can be made just following the sequential program control shown on the touch panel, confirming the operation condition, trend graph, pre-alarm and abnormal occurrence according to the displays on the touch panel.



Screen Sample

| Temperature indication | |
|------------------------|-------------------|
| Menu | Cooling |
| 12:12 | Cooling Operation |
| Chilled/Hot W Outlet | 7.0 °C |
| Cooling W Inlet | 32.0 °C |
| HTG Temperature | 140.0 °C |
| HTG Pressure Temp | 80.0 °C |
| Weak Solution | 32.0 °C |
| Refrigerant | 4.0 °C |
| Chilled/Hot W Inlet | 12.0 °C |
| Cooling W Outlet | 37.0 °C |
| AI | AO |
| DI | DO |

| Pre-alarm occurrence | |
|----------------------|--|
| Menu | Cooling |
| 12:12 | Pre-alarm occurred 2013/08/01 12:12:12 |
| Cooling Operation | C11F, Battery Replacement |
| Detail | |
| Confirm | |

| Trend graph | |
|-------------|-------------------|
| Menu | Cooling |
| 12:12 | Cooling Operation |

| Abnormal occurrence | |
|------------------------------------|-------------------------|
| Menu | Cooling |
| 08:12 | Stop Sequence |
| Error occurred 2013/08/01 12:12:12 | E204 External Interlock |
| Detail | |
| Reset | Stop Buzzer |

Energy & CO₂ Saving System

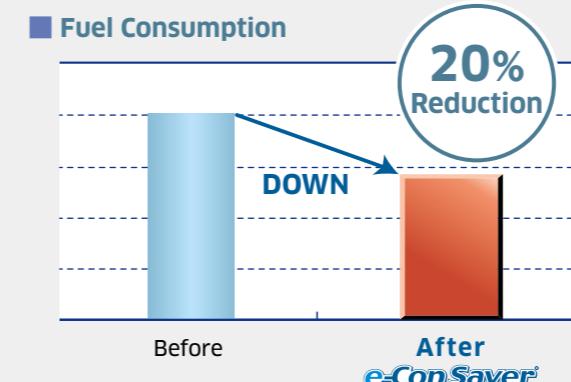
Feature of "e-CopSaver"

This is our original inverter control system which contributes to energy & CO₂ saving.

"e-CopSaver", as a cooperative control system to each auxiliary, can reduce the fuel and the electricity consumptions without additional instruments.



Fuel Consumption



Direct Fired

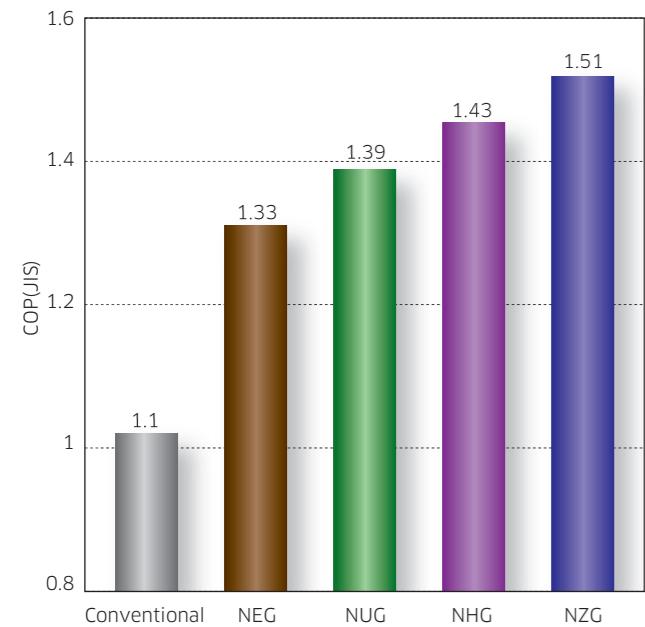
Supply of Chilled or Hot Water by means of highly efficient fuel combustion energy



With the ideal heat exchanging method of the parallel cycle a higher energy saving rate is achieved.

High COP model

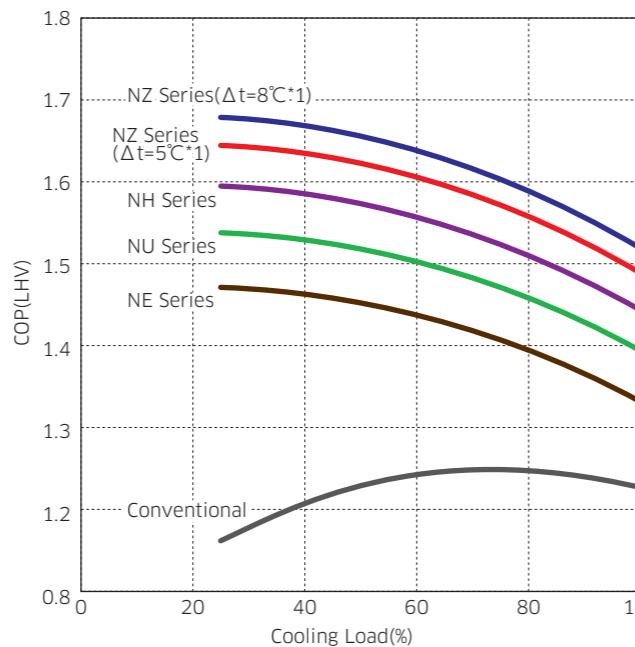
Efficio has various type of COP model. The gas consumption rate can be reduced as follows compared with the conventional model.



Note
COP is calculated in accordance with JIS standard.

Fuel Consumption Rate at Partial Load

You can save more fuel gas consumption with the inverter control for the solution pump.

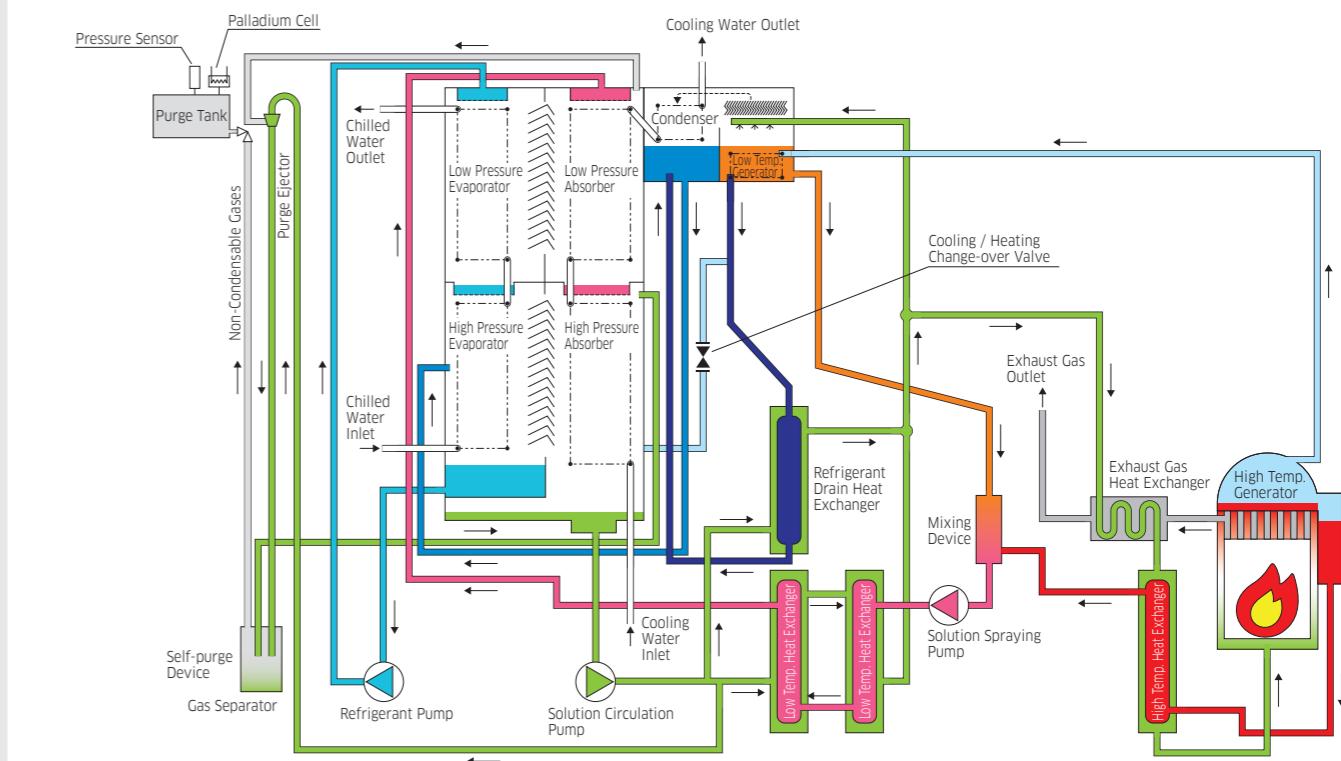


*1 Chilled Water differential temperature between inlet and outlet

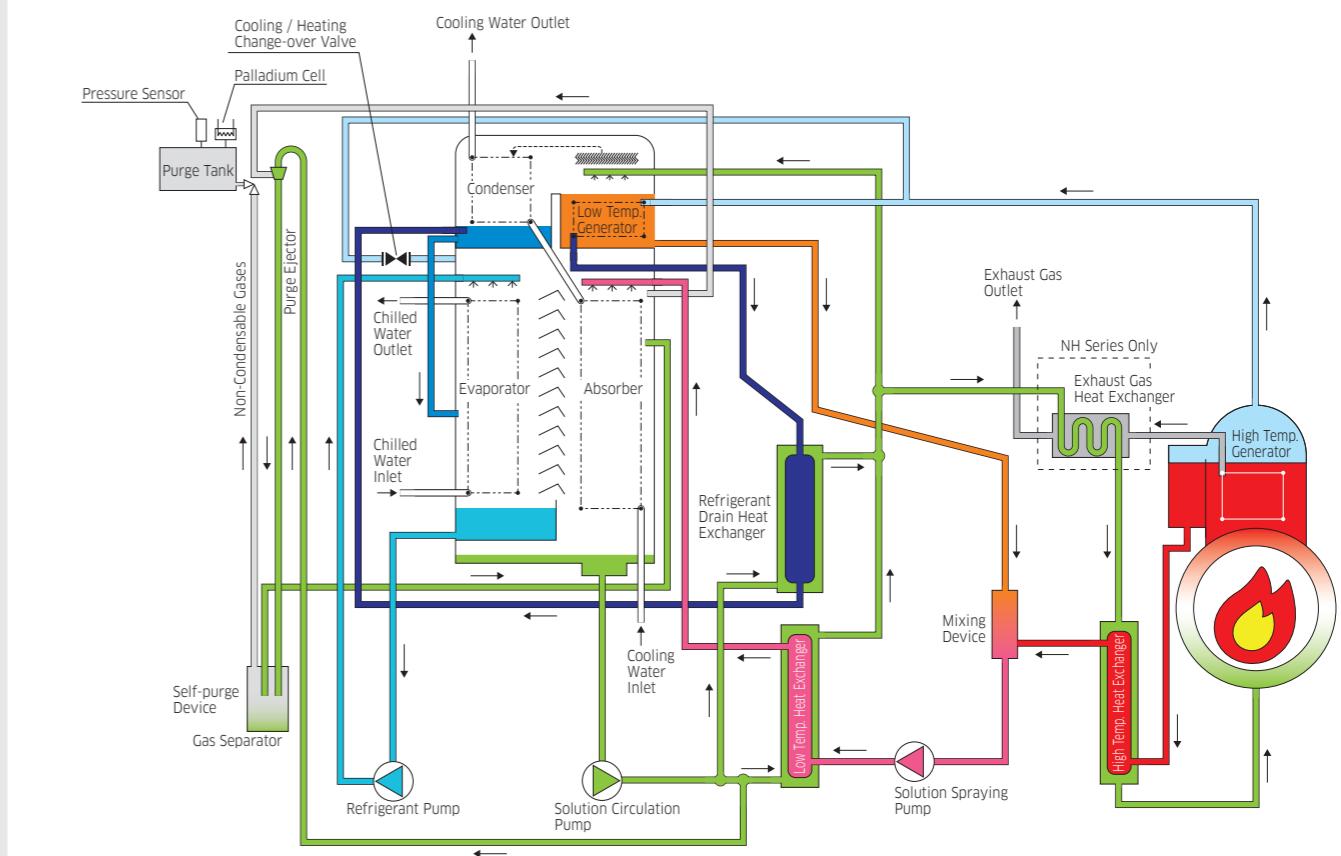
Note

1. Efficio series are equipped with the inverter control for the solution pump as standard.
2. Cooling water inlet temperature conditions are as specified by the JIS standards (32°C at 100% load, 27°C at 0% load, with the temperature varying proportionally at loads between 0% and 100%).
3. The above graph shows plotted points of maximum COP and the actually measured value might be changed due to machinery and/or site condition.
4. The tolerance of performance is in compliance with JIS B8622-2009.

NZ Series Cooling Cycle



NH/NU/NE Series Cooling Cycle



COP=1.51 (Chilled Water Inlet/Outlet $\Delta t=8^{\circ}\text{C}$)

| | | | NZG-80A | NZG-100A | NZG-120A | NZG-150A | NZG-180A | NZG-210A |
|-------------------------|----------------------------------|----------------|--------------|-----------------------------|--------------|--------------|--------------|--------------|
| Capacity | Cooling | kW (kW) | 281 (80) | 352 (100) | 422 (120) | 528 (150) | 633 (180) | 739 (210) |
| | Heating | kW (Mcal/h) | 186 (160) | 232 (199) | 278 (239) | 348 (299) | 417 (359) | 487 (419) |
| Chilled (Hot) Water | Child Water Inlet-Outlet Temp. | °C | | 15.0 → 7.0 | | | | |
| | Hot Water Inlet-Outlet Temp. | °C | | 54.7 → 60.0 | | | | |
| Cooing Water | Flow Rate | m³/h | 30.2 | 37.8 | 45.4 | 56.7 | 68.0 | 79.4 |
| | Pressure Loss | kPa | 70.9 | 72.5 | 94.7 | 90.1 | 97.0 | 98.5 |
| Heat Input (Gas Firing) | Retained Water Volume | m³ | 0.14 | 0.16 | 0.19 | 0.22 | 0.27 | 0.30 |
| | Inlet-Outlet Temp. | °C | | 32.0 → 37.0 | | | | |
| Electricity | Flow Rate | m³/h | 80 | 100 | 120 | 150 | 180 | 210 |
| | Pressure Loss | kPa | 38.1 | 41.1 | 71.2 | 73.8 | 59.3 | 64.2 |
| Connection | Retained Water Volume | m³ | 0.30 | 0.34 | 0.41 | 0.47 | 0.66 | 0.72 |
| | Cooling | MJ/h | 743 | 927 | 1,112 | 1,391 | 1,670 | 1,949 |
| External Dimensions | Heating | MJ/h | 743 | 927 | 1,112 | 1,391 | 1,670 | 1,949 |
| | Gas Inlet Pressure | kPa | 206 | 258 | 309 | 386 | 464 | 541 |
| Weight | Power Source | | | 50Hz 400V 3 φ | | | | |
| | Capacity | KVA | 5.2 | 5.2 | 5.7 | 5.7 | 7.8 | 7.8 |
| External Dimensions | Current | A | 6.85 | 6.85 | 7.5 | 7.5 | 10.6 | 10.6 |
| | Total Motor Power | kW | 2.10 | 2.10 | 2.45 | 2.45 | 3.55 | 3.55 |
| Connection | Chilled (Hot) Water Inlet/Outlet | A | 80 | 80 | 100 | 100 | 100 | 100 |
| | Cooling Water Inlet/Outlet | A | 125 | 125 | 125 | 125 | 150 | 150 |
| External Dimensions | Fuel Gas Inlet | A | 40 | 40 | 40 | 40 | 40 | 40 |
| | Exhaust Gas Outlet | mm | 185 × 185 | 185 × 185 | 227 × 227 | 227 × 227 | 269 × 269 | 269 × 269 |
| External Dimensions | Length | mm | 2,759 | 2,759 | 3,662 | 3,662 | 3,862 | 3,862 |
| | Width | mm | 2,065 | 2,065 | 2,065 | 2,061 | 2,340 | 2,340 |
| Weight | Height | mm | 2,154 | 2,154 | 2,154 | 2,154 | 2,266 | 2,266 |
| | Operating Weight | ton | 5.0 | 5.3 | 6.5 | 7.0 | 8.9 | 9.3 |
| Weight | Total Shipping Weight | ton | 4.5 | 4.8 | 5.9 | 6.3 | 7.9 | 8.2 |
| | Delivery Form | | | One Piece / Solution Charge | | | | |

| NZG-250A | NZG-300A | NZG-360A | NZG-400A | NZG-450A | NZG-500A | NZG-560A | NZG-630A | NZG-700A | NZG-800A | NZG-900A | NZG-1000A |
|--------------|----------------|----------------|----------------|----------------|-----------------------------|------------------|------------------|------------------|------------------|------------------|------------------|
| 879 (250) | 1,055 (300) | 1,266 (360) | 1,407 (400) | 1,583 (450) | 1,759 (500) | 1,970 (560) | 2,216 (630) | 2,462 (700) | 2,813 (800) | 3,165 (900) | 3,517 (1,000) |
| 580 (499) | 696 (598) | 835 (718) | 928 (798) | 1,044 (898) | 1,160 (997) | 1,299 (1,117) | 1,461 (1,257) | 1,623 (1,396) | 1,855 (1,596) | 2,087 (1,795) | 2,319 (1,995) |
| | | | | | 15.0 → 7.0 | | | | | | |
| | | | | | 54.7 → 60.0 | | | | | | |
| 94.5 | 113.4 | 136.1 | 151.2 | 170.1 | 189.0 | 211.7 | 238.1 | 264.6 | 302.4 | 340.2 | 378.0 |
| 79.3 | 84.6 | 84.3 | 85.6 | 116.5 | 68.8 | 69.6 | 59.8 | 60.0 | 57.0 | 56.6 | 75.5 |
| 0.36 | 0.40 | 0.49 | 0.54 | 0.59 | 0.81 | 0.89 | 0.98 | 1.08 | 1.31 | 1.45 | 1.59 |
| | | | | | 32.0 → 37.0 | | | | | | |
| 250 | 300 | 360 | 400 | 450 | 500 | 560 | 630 | 700 | 800 | 900 | 1000 |
| 66.6 | 73.3 | 57.2 | 58.7 | 78.7 | 55.4 | 58.7 | 92.9 | 95.3 | 89.5 | 92.9 | 121.7 |
| 0.82 | 0.91 | 1.21 | 1.30 | 1.40 | 1.90 | 2.05 | 2.27 | 2.47 | 3.02 | 3.28 | 3.54 |
| 2,318 | 2,782 | 3,340 | 3,713 | 4,177 | 4,641 | 5,194 | 5,847 | 6,495 | 7,422 | 8,349 | 9,281 |
| 644 | 773 | 928 | 1,031 | 1,160 | 1,289 | 1,443 | 1,624 | 1,804 | 2,062 | 2,319 | 2,578 |
| 2,318 | 2,782 | 3,340 | 3,713 | 4,177 | 4,641 | 5,194 | 5,847 | 6,495 | 7,422 | 8,349 | 9,281 |
| 644 | 773 | 928 | 1,031 | 1,160 | 1,289 | 1,443 | 1,624 | 1,804 | 2,062 | 2,319 | 2,578 |
| 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 98 | 98 | 98 |
| | | | | | 50Hz 400V 3 φ | | | | | | |
| 8.0 | 8.9 | 10.4 | 11.3 | 11.3 | 12.6 | 15.8 | 15.8 | 15.8 | 22.0 | 22.0 | 26.4 |
| 10.8 | 12.2 | 14.3 | 15.6 | 15.6 | 17.5 | 22.1 | 22.1 | 22.1 | 31.0 | 31.0 | 37.4 |
| 3.65 | 4.40 | 5.40 | 6.10 | 6.10 | 7.50 | 9.50 | 9.50 | 9.50 | 13.20 | 13.20 | 17.00 |
| 125 | 125 | 150 | 150 | 150 | 200 | 200 | 200 | 200 | 200 | 200 | 250 |
| 200 | 200 | 250 | 250 | 250 | 250 | 250 | 300 | 300 | 350 | 350 | 350 |
| 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 |
| 320 × 320 | 320 × 320 | 370 × 370 | 370 × 370 | 392 × 392 | 438 × 438 | 438 × 438 | 490 × 490 | 490 × 490 | 585 × 585 | 585 × 585 | 585 × 585 |
| 5,314 | 5,314 | 5,516 | 5,516 | 6,016 | 6,166 | 6,166 | 7,438 | 7,438 | 7,793 | 7,793 | 8,505 |
| 2,424 | 2,424 | 2,743 | 2,743 | 2,743 | 3,129 | 3,129 | 3,163 | 3,163 | 3,319 | 3,319 | 3,319 |
| 2,272 | 2,272 | 2,643 | 2,643 | 2,643 | 2,795 | 2,795 | 2,984 | 2,984 | 3,368 | 3,368 | 3,368 |
| 11.5 | 12.2 | 16.1 | 16.2 | 18.2 | 21.9 | 22.9 | 27.2 | 28.4 | 31.6 | 36.3 | 40.1 |
| 10.3 | 10.9 | 14.3 | 14.8 | 16.2 | 19.2 | 19.9 | 24.0 | 24.8 | 27.3 | 31.6 | 35.0 |
| | | | | | One Piece / Solution Charge | | | | | | |
| | | | | | | | | | | | |

COP=1.49 (Chilled Water Inlet/Outlet $\Delta t=5^{\circ}\text{C}$)

| | | | 12.0 → 7.0 | | | | | |
|-------------------------|--------------------------------|------|-------------|-------|-------|-------|-------|-------|
| | | | 56.7 → 60.0 | | | | | |
| Chilled (Hot) Water | Child Water Inlet-Outlet Temp. | °C | 48.4 | 60.5 | 72.6 | 90.7 | 108.9 | 127.0 |
| | Hot Water Inlet-Outlet Temp. | °C | 78.5 | 81.9 | 72.5 | 75.1 | 78.2 | 81.3 |
| Heat Input (Gas Firing) | Flow Rate | m³/h | 1,134 | 1,418 | 1,701 | 1,985 | | |
| | Pressure Loss | kPa | 210 | 263 | 315 | 394 | 473 | 551 |
| Connection | Cooling | MJ/h | 756 | 945 | | | | |
| | Heating | MJ/h | 743 | 927 | 1,112 | 1,391 | 1,670 | 1,949 |
| | | | | | | | | |

COP=1.43 (Chilled Water Inlet/Outlet Δ t=8°C)

| | | | NHG-80A | NHG-100A | NHG-120A | NHG-150A | NHG-180A | NHG-210A |
|-------------------------|----------------------------------|----------------|--------------|-----------------------------|---------------|--------------|--------------|--------------|
| Capacity | Cooling | kW (USRT) | 281 (80) | 352 (100) | 422 (120) | 528 (150) | 633 (180) | 739 (210) |
| | Heating | kW (Mcal/h) | 195 (168) | 243 (210) | 292 (252) | 365 (314) | 438 (377) | 511 (440) |
| Chilled (Hot) Water | Childd Water Inlet-Outlet Temp. | °C | | | 15.0 → 7.0 | | | |
| | Hot Water Inlet-Outlet Temp. | °C | | | 54.7 → 60.0 | | | |
| | Flow Rate | m³/h | 30.2 | 37.8 | 45.4 | 56.7 | 68.0 | 79.4 |
| | Pressure Loss | kPa | 55.1 | 55.5 | 49.4 | 49.9 | 49.5 | 49.7 |
| | Retained Water Volume | m³ | 0.12 | 0.14 | 0.16 | 0.19 | 0.23 | 0.26 |
| Cooing Water | Inlet-Outlet Temp. | °C | | | 32.0 → 37.1 | | | |
| | Flow Rate | m³/h | 80 | 100 | 120 | 150 | 180 | 210 |
| | Pressure Loss | kPa | 43.9 | 45.5 | 48.2 | 54.7 | 45.2 | 49.8 |
| | Retained Water Volume | m³ | 0.31 | 0.35 | 0.39 | 0.45 | 0.62 | 0.68 |
| Heat Input (Gas Firing) | Cooling | MJ/h | 779 | 974 | 1,169 | 1,461 | 1,753 | 2,045 |
| | | kW | 216 | 271 | 325 | 406 | 487 | 568 |
| | Heating | MJ/h | 779 | 974 | 1,169 | 1,461 | 1,753 | 2,045 |
| | | kW | 216 | 271 | 325 | 406 | 487 | 568 |
| | Gas Inlet Pressure | kPa | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 |
| Electricity | Power Source | | | | 50Hz 400V 3 φ | | | |
| | Capacity | KVA | 5.1 | 5.5 | 5.5 | 7.7 | 7.8 | 7.8 |
| | Current | A | 6.65 | 7.3 | 7.3 | 10.4 | 10.6 | 10.6 |
| | Total Motor Power | kW | 2.00 | 2.35 | 2.35 | 3.45 | 3.55 | 3.55 |
| | | | | | | | | |
| Connection | Chilled (Hot) Water Inlet/Outlet | A | 80 | 80 | 100 | 100 | 100 | 100 |
| | Cooling Water Inlet/Outlet | A | 125 | 125 | 125 | 125 | 150 | 150 |
| | Fuel Gas Inlet | A | 40 | 40 | 40 | 40 | 40 | 40 |
| | Exhaust Gas Outlet | mm | 100 × 350 | 100 × 350 | 135 × 350 | 135 × 350 | 150 × 390 | 150 × 430 |
| External Dimensions | Length | mm | 3,027 | 3,067 | 3,754 | 3,754 | 3,927 | 4,024 |
| | Width | mm | 1,771 | 1,771 | 1,771 | 1,771 | 2,036 | 2,036 |
| | Height | mm | 1,976 | 1,976 | 2,005 | 1,976 | 2,188 | 2,188 |
| Weight | Operating Weight | ton | 4.3 | 4.5 | 5.5 | 5.9 | 7.3 | 7.7 |
| | Total Shipping Weight | ton | 3.9 | 4.1 | 4.9 | 5.2 | 6.4 | 6.8 |
| Delivery Form | | | | One Piece / Solution Charge | | | | |

COP=1.43 (Chilled Water Inlet/Outlet Δ t=5°C)

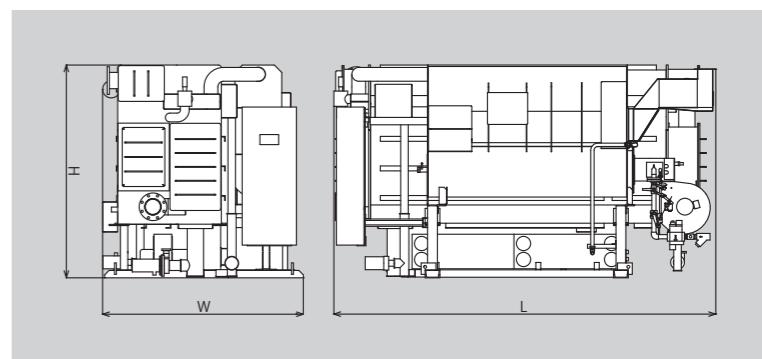
| | | | | | | | | |
|---------------------|----------------------------------|------|-------------|------|------|------|-------|-------|
| Chilled (Hot) Water | Chilled Water Inlet-Outlet Temp. | °C | 12.0 → 7.0 | | | | | |
| | Hot Water Inlet-Outlet Temp. | °C | 56.7 → 60.0 | | | | | |
| | Flow Rate | m³/h | 48.4 | 60.5 | 72.6 | 90.7 | 108.9 | 127.0 |
| | Pressure Loss | kPa | 78.5 | 81.9 | 72.5 | 75.1 | 78.2 | 81.3 |
| | Retained Water Volume | m³ | 0.14 | 0.16 | 0.19 | 0.22 | 0.27 | 0.30 |
| | Chilled (Hot) Water Inlet/Outlet | A | 100 | 100 | 100 | 100 | 125 | 125 |
| Connection | Cooling Water Inlet/Outlet | A | 125 | 125 | 125 | 125 | 150 | 150 |

| 12.0 → 7.0 | | | | | | | | | | | |
|-------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| 56.7 → 60.0 | | | | | | | | | | | |
| 151.2 | 181.4 | 217.7 | 241.9 | 272.2 | 302.4 | 338.7 | 381.0 | 423.4 | 483.8 | 544.3 | 604.8 |
| 85.4 | 92.4 | 90.7 | 92.9 | 126.0 | 75.9 | 77.7 | 51.5 | 52.8 | 46.7 | 46.2 | 60.6 |
| 0.36 | 0.40 | 0.49 | 0.54 | 0.59 | 0.81 | 0.89 | 0.98 | 1.08 | 1.31 | 1.45 | 1.59 |
| 150 | 150 | 200 | 200 | 200 | 200 | 200 | 250 | 250 | 250 | 250 | 300 |
| 200 | 200 | 250 | 250 | 250 | 250 | 250 | 300 | 300 | 350 | 350 | 350 |

|N|O|T|E|

1. The tolerance of the performance is in compliance with JIS B8622-2009.
 2. Operation load range is from 10% to 100%.
 3. The maximum operating pressure is 784kPa (gauge) for both Chilled/Hot Water and Cooling Water.
 4. The fouling factor of both Chilled/Hot Water and Cooling Water is $8.6 \times 10^{-5} \text{ m}^2 \cdot \text{K/W}$.
 5. The Cooling Water Inlet temperature shall not be lower than 18°C.
 6. The total motor power is the total value of the constant operation all the motors, excluding the purging pump motor which operates intermittently.
 7. The parameters described in this table list of specification can be changed by the manufacturer for the purpose of technical improvement without notice.
 8. The exhaust gas temperature is 110°C.

| Item | Unit | NG | Remarks |
|------------------------------------|-------------------|------------------------------------|--|
| Heating Value | | 45.0MJ/m ³ _N | Gas : based on Higher Heating Value |
| Exhaust Gas Volume | m ³ /h | 19.03 | Exhaust gas volume per m ³ _N /h of fuel gas at 110°C of exhaust gas |
| Required Air Volume for Combustion | m ³ /h | 14.03 | Minimum required air volume per m ³ _N /h of fuel as at 25°C of air temperature |



COP=1.39 (Chilled Water Inlet/Outlet Δ t=8°C)

| | | | NUG-80A | NUG-100A | NUG-120A | NUG-150A | NUG-180A | NUG-210A |
|-------------------------|----------------------------------|----------------|--------------|-----------------------------|---------------|--------------|--------------|--------------|
| Capacity | Cooling | kW (USRT) | 281 (80) | 352 (100) | 422 (120) | 528 (150) | 633 (180) | 739 (210) |
| | Heating | kW (Mcal/h) | 195 (168) | 244 (210) | 293 (252) | 366 (314) | 439 (377) | 512 (440) |
| Chilled (Hot) Water | Child Water Inlet-Outlet Temp. | °C | | | 15.0 → 7.0 | | | |
| | Hot Water Inlet-Outlet Temp. | °C | | | 53.3 → 60.0 | | | |
| | Flow Rate | m³/h | 30.2 | 37.8 | 37.8 | 37.8 | 37.8 | 37.8 |
| | Pressure Loss | kPa | 55.1 | 55.5 | 49.4 | 49.9 | 49.5 | 49.7 |
| | Retained Water Volume | m³ | 0.14 | 0.16 | 0.19 | 0.22 | 0.27 | 0.30 |
| Cooing Water | Inlet-Outlet Temp. | °C | | | 32.0 → 37.1 | | | |
| | Flow Rate | m³/h | 80 | 100 | 120 | 150 | 180 | 210 |
| | Pressure Loss | kPa | 42.3 | 44.3 | 47.1 | 53.6 | 44.1 | 48.7 |
| | Retained Water Volume | m³ | 0.31 | 0.35 | 0.39 | 0.45 | 0.62 | 0.68 |
| Heat Input (Gas Firing) | Cooling | MJ/h | 806 | 1,008 | 1,211 | 1,512 | 1,814 | 2,120 |
| | | kW | 224 | 280 | 336 | 420 | 504 | 589 |
| | Heating | MJ/h | 806 | 1,008 | 1,211 | 1,512 | 1,814 | 2,120 |
| | | kW | 224 | 280 | 336 | 420 | 504 | 589 |
| | Gas Inlet Pressure | kPa | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 |
| Electricity | Power Source | | | | 50Hz 400V 3 φ | | | |
| | Capacity | KVA | 5.1 | 5.5 | 5.5 | 7.7 | 7.8 | 7.8 |
| | Current | A | 6.65 | 7.3 | 7.3 | 10.4 | 10.6 | 10.6 |
| | Total Motor Power | kW | 2.00 | 2.35 | 2.35 | 3.45 | 3.55 | 3.55 |
| Connection | Chilled (Hot) Water Inlet/Outlet | A | 80 | 100 | 100 | 100 | 100 | 125 |
| | Cooling Water Inlet/Outlet | A | 125 | 125 | 125 | 125 | 150 | 150 |
| | Fuel Gas Inlet | A | 40 | 40 | 40 | 40 | 40 | 40 |
| | Exhaust Gas Outlet | mm | 140 × 324 | 140 × 324 | 140 × 324 | 140 × 324 | 140 × 324 | 160 × 383 |
| External Dimensions | Length | mm | 2,956 | 3,067 | 3,754 | 3,754 | 3,927 | 3,967 |
| | Width | mm | 1,771 | 1,771 | 1,771 | 1,771 | 2,036 | 2,036 |
| | Height | mm | 1,976 | 1,976 | 1,976 | 1,976 | 2,188 | 2,188 |
| Weight | Operating Weight | ton | 4.2 | 4.4 | 5.3 | 5.7 | 7.1 | 7.6 |
| | Total Shipping Weight | ton | 3.8 | 3.9 | 4.8 | 5.1 | 6.2 | 6.6 |
| Delivery Form | | | | One Piece / Solution Charge | | | | |

| NUG-250A | NUG-300A | NUG-360A | NUG-400A | NUG-450A | NUG-500A | NUG-560A | NUG-630A | NUG-700A | NUG-800A | NUG-900A | NUG-1000A |
|-----------------------------|----------------|----------------|----------------|----------------|------------------|------------------|------------------|------------------|------------------|--------------------------------|------------------|
| 879 (250) | 1,055 (300) | 1,266 (360) | 1,407 (400) | 1,583 (450) | 1,759 (500) | 1,970 (560) | 2,216 (630) | 2,462 (700) | 2,813 (800) | 3,165 (900) | 3,517 (1,000) |
| 609 (524) | 731 (629) | 878 (755) | 975 (839) | 1,097 (943) | 1,219 (1,048) | 1,365 (1,174) | 1,536 (1,321) | 1,706 (1,468) | 1,950 (1,677) | 2,194 (1,887) | 2,438 (2,096) |
| 15.0 → 7.0 | | | | | | | | | | | |
| 53.3 → 60.0 | | | | | | | | | | | |
| 37.8 | 37.8 | 37.8 | 37.8 | 37.8 | 37.8 | 37.8 | 37.8 | 37.8 | 37.8 | 37.8 | 37.8 |
| 56.1 | 59.3 | 60.2 | 61.6 | 83.9 | 48.2 | 48.9 | 88.9 | 88.9 | 88.2 | 89.1 | 118.9 |
| 0.36 | 0.40 | 0.49 | 0.54 | 0.59 | 0.81 | 0.89 | 0.98 | 1.08 | 1.31 | 1.45 | 1.59 |
| 32.0 → 37.1 | | | | | | | | | | | |
| 250 | 300 | 360 | 400 | 450 | 500 | 560 | 630 | 700 | 800 | 900 | 1000 |
| 43.0 | 48.2 | 37.8 | 40.0 | 53.6 | 46.5 | 49.8 | 72.4 | 73.8 | 59.5 | 63.4 | 82.7 |
| 0.80 | 0.88 | 1.18 | 1.26 | 1.35 | 1.84 | 1.98 | 2.23 | 2.41 | 2.88 | 3.12 | 3.38 |
| 2,521 | 3,025 | 3,632 | 4,037 | 4,542 | 5,046 | 5,649 | 6,355 | 7,062 | 8,070 | 9,079 | 10,091 |
| 700 | 840 | 1,009 | 1,121 | 1,262 | 1,402 | 1,569 | 1,765 | 1,962 | 2,242 | 2,522 | 2,803 |
| 2,521 | 3,025 | 3,632 | 4,037 | 4,542 | 5,046 | 5,649 | 6,355 | 7,062 | 8,070 | 9,079 | 10,091 |
| 700 | 840 | 1,009 | 1,121 | 1,262 | 1,402 | 1,569 | 1,765 | 1,962 | 2,242 | 2,522 | 2,803 |
| 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 98 | 98 | 98 |
| 50Hz 400V 3 φ | | | | | | | | | | | |
| 10.2 | 10.2 | 11.5 | 12.4 | 12.4 | 18.2 | 19.9 | 20.0 | 20.0 | 23.9 | 26.3 | 29.0 |
| 14.0 | 14.0 | 15.9 | 17.2 | 17.2 | 25.6 | 28.1 | 28.2 | 28.2 | 33.8 | 37.2 | 41.1 |
| 5.20 | 5.20 | 6.60 | 7.30 | 7.30 | 9.70 | 11.20 | 11.30 | 11.30 | 15.10 | 16.90 | 18.90 |
| 125 | 150 | 150 | 150 | 200 | 200 | 200 | 200 | 200 | 200 | 250 | 250 |
| 200 | 200 | 250 | 250 | 250 | 250 | 250 | 300 | 300 | 350 | 350 | 350 |
| 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 |
| 160 × 383 | 210 × 441 | 210 × 441 | 250 × 536 | 250 × 536 | 270 × 647 | 270 × 647 | 290 × 691 | 290 × 691 | 290 × 782 | 290 × 872 | 290 × 872 |
| 5,339 | 5,339 | 5,479 | 5,479 | 5,979 | 6,129 | 6,129 | 7,409 | 7,409 | 7,665 | 7,665 | 8,377 |
| 2,047 | 2,214 | 2,547 | 2,547 | 2,547 | 2,922 | 2,922 | 2,929 | 3,026 | 3,177 | 3,216 | 3,216 |
| 2,188 | 2,188 | 2,402 | 2,402 | 2,402 | 2,745 | 2,745 | 2,745 | 2,745 | 3,407 | 3,407 | 3,407 |
| 9.2 | 10.0 | 12.7 | 13.5 | 14.7 | 18.2 | 19.0 | 21.8 | 22.8 | 27.1 | 30.5 | 33.2 |
| 8.1 | 8.7 | 11.1 | 11.7 | 12.8 | 15.6 | 16.2 | 18.7 | 19.4 | 23.1 | 26.1 | 28.5 |
| One Piece / Solution Charge | | | | | | | | | | One Piece / Solution Discharge | |

COP=1.39 (Chilled Water Inlet/Outlet $\Delta t=5^\circ\text{C}$)

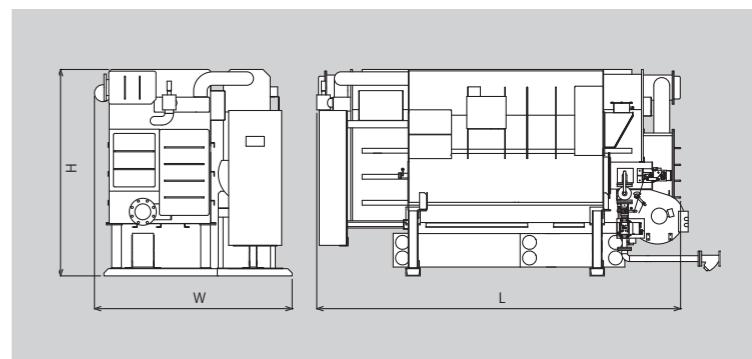
| | | | | | | | | |
|---------------------|----------------------------------|------|-------------|-------|-------|-------|------|------|
| Chilled (Hot) Water | Child Water Inlet-Outlet Temp. | °C | 12.0 → 7.0 | | | | | |
| | Hot Water Inlet-Outlet Temp. | °C | 56.5 → 60.0 | | | | | |
| | Flow Rate | m³/h | 48.4 | 60.5 | 60.5 | 60.5 | 60.5 | 60.5 |
| | Pressure Loss | kPa | 120.0 | 120.8 | 112.5 | 113.8 | 51.7 | 52.2 |
| | Retained Water Volume | m³ | 0.12 | 0.14 | 0.16 | 0.19 | 0.23 | 0.26 |
| | Chilled (Hot) Water Inlet/Outlet | A | 100 | 100 | 100 | 100 | 125 | 125 |
| Connection | Cooling Water Inlet/Outlet | A | 125 | 125 | 125 | 125 | 150 | 150 |

| 12.0 → 7.0 | | | | | | | | | | | |
|-------------|------|-------|-------|------|-------|-------|------|------|------|------|------|
| 56.5 → 60.0 | | | | | | | | | | | |
| 60.5 | 60.5 | 60.5 | 60.5 | 60.5 | 60.5 | 60.5 | 60.5 | 60.5 | 60.5 | 60.5 | 60.5 |
| 42.8 | 45.6 | 138.1 | 141.3 | 65.6 | 110.7 | 112.6 | 70.1 | 71.1 | 69.3 | 71.0 | 94.2 |
| 0.31 | 0.35 | 0.43 | 0.47 | 0.51 | 0.71 | 0.78 | 0.86 | 0.95 | 1.11 | 1.23 | 1.36 |
| 150 | 150 | 200 | 200 | 200 | 200 | 200 | 250 | 250 | 250 | 250 | 300 |
| 200 | 200 | 250 | 250 | 250 | 250 | 250 | 300 | 300 | 350 | 350 | 350 |

| N | O | T | E |

1. The tolerance of the performance is in compliance with JIS B8622-2009.
 2. Operation load range is from 10% to 100%.
 3. The maximum operating pressure is 784kPa (gauge) for both Chilled/Hot Water and Cooling Water.
 4. The fouling factor of both Chilled/Hot Water and Cooling Water is $8.6 \times 10^{-5} \text{ m}^2 \cdot \text{K/W}$.
 5. The Cooling Water Inlet temperature shall not be lower than 18°C.
 6. The total motor power is the total value of the constant operation all the motors, excluding the purging pump motor which operates intermittently.
 7. The parameters described in this table list of specification can be changed by the manufacturer for the purpose of technical improvement without notice.
 8. The exhaust gas temperature is 200°C.

| Item | Unit | NG | Diesel | Remarks |
|------------------------------------|-------------------|------------------------------------|-----------|--|
| Heating Value | | 45.0MJ/m ³ _N | 43.5MJ/kg | Gas : based on Higher Heating Value Diesel : based on Lower Heating Value |
| Exhaust Gas Volume | m ³ /h | 19.03 | 16.14 | Exhaust gas volume per m ³ _N /h of fuel gas at 200°C of exhaust gas |
| Required Air Volume for Combustion | m ³ /h | 14.03 | 12.07 | Minimum required air volume per m ³ _N /h of fuel as at 25°C of air temperature |



COP=1.33 (Chilled Water Inlet/Outlet $\Delta t=8^\circ\text{C}$)

| | | | NEG-80A | NEG-100A | NEG-120A | NEG-150A | NEG-180A | NEG-210A |
|-------------------------|----------------------------------|----------------|--------------|-----------------------------|---------------|--------------|--------------|--------------|
| Capacity | Cooling | kW (USRT) | 281 (80) | 352 (100) | 422 (120) | 528 (150) | 633 (180) | 739 (210) |
| | Heating | kW (Mcal/h) | 236 (203) | 294 (253) | 353 (304) | 442 (380) | 530 (456) | 618 (531) |
| Chilled (Hot) Water | Childd Water Inlet-Outlet Temp. | °C | | | 15.0 → 7.0 | | | |
| | Hot Water Inlet-Outlet Temp. | °C | | | 53.3 → 60.0 | | | |
| | Flow Rate | m³/h | 30.2 | 37.8 | 37.8 | 37.8 | 37.8 | 37.8 |
| | Pressure Loss | kPa | 26.9 | 27.2 | 24.2 | 24.5 | 24.2 | 24.5 |
| | Retained Water Volume | m³ | 0.14 | 0.16 | 0.19 | 0.22 | 0.27 | 0.30 |
| Cooing Water | Inlet-Outlet Temp. | °C | | | 32.0 → 37.2 | | | |
| | Flow Rate | m³/h | 80 | 100 | 120 | 150 | 180 | 210 |
| | Pressure Loss | kPa | 42.3 | 44.3 | 47.1 | 53.6 | 44.1 | 48.7 |
| | Retained Water Volume | m³ | 0.31 | 0.35 | 0.39 | 0.45 | 0.62 | 0.68 |
| Heat Input (Gas Firing) | Cooling | MJ/h | 842 | 1,049 | 1,260 | 1,575 | 1,890 | 2,205 |
| | | kW | 234 | 291 | 350 | 438 | 525 | 613 |
| | Heating | MJ/h | 977 | 1,215 | 1,463 | 1,827 | 2,192 | 2,557 |
| | | kW | 271 | 338 | 406 | 508 | 609 | 710 |
| | Gas Inlet Pressure | kPa | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 |
| Electricity | Power Source | | | | 50Hz 400V 3 φ | | | |
| | Capacity | KVA | 5.5 | 5.5 | 5.5 | 7.7 | 7.8 | 7.8 |
| | Current | A | 7.30 | 7.3 | 7.3 | 10.4 | 10.6 | 10.6 |
| | Total Motor Power | kW | 2.35 | 2.35 | 2.35 | 3.45 | 3.55 | 3.55 |
| | | | | | | | | |
| Connection | Chilled (Hot) Water Inlet/Outlet | A | 80 | 80 | 100 | 100 | 100 | 100 |
| | Cooling Water Inlet/Outlet | A | 125 | 125 | 125 | 125 | 150 | 150 |
| | Fuel Gas Inlet | A | 40 | 40 | 40 | 40 | 40 | 40 |
| | Exhaust Gas Outlet | mm | 140 × 324 | 140 × 324 | 140 × 324 | 140 × 324 | 160 × 383 | 160 × 383 |
| External Dimensions | Length | mm | 3,067 | 3,067 | 3,754 | 3,754 | 3,967 | 4,044 |
| | Width | mm | 1,771 | 1,771 | 1,771 | 1,771 | 2,036 | 2,036 |
| | Height | mm | 1,976 | 1,976 | 1,976 | 1,976 | 2,188 | 2,188 |
| Weight | Operating Weight | ton | 4.2 | 4.4 | 5.3 | 5.7 | 7.1 | 7.5 |
| | Total Shipping Weight | ton | 3.7 | 3.9 | 4.8 | 5.0 | 6.3 | 6.5 |
| Delivery Form | | | | One Piece / Solution Charge | | | | |

COP=1.33 (Chilled Water Inlet/Outlet $\Delta t=5^\circ\text{C}$)

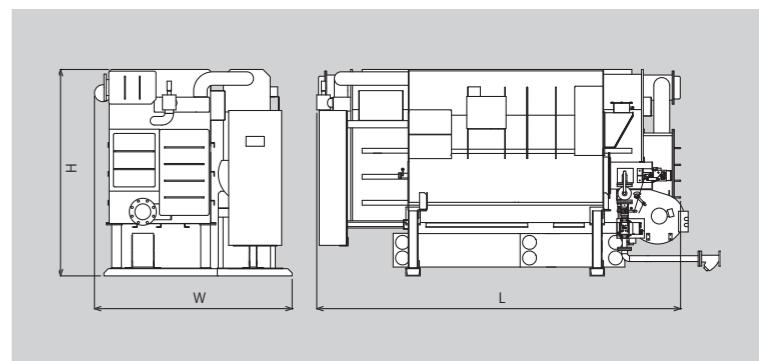
| | | | | | | | | |
|---------------------|----------------------------------|------|-------------|------|------|------|------|------|
| Chilled (Hot) Water | Child Water Inlet-Outlet Temp. | °C | 12.0 → 7.0 | | | | | |
| | Hot Water Inlet-Outlet Temp. | °C | 55.8 → 60.0 | | | | | |
| | Flow Rate | m³/h | 48.4 | 60.5 | 60.5 | 60.5 | 60.5 | 60.5 |
| | Pressure Loss | kPa | 61.2 | 61.9 | 55.0 | 55.9 | 55.1 | 55.7 |
| | Retained Water Volume | m³ | 0.12 | 0.14 | 0.16 | 0.19 | 0.23 | 0.26 |
| Connection | Chilled (Hot) Water Inlet/Outlet | A | 100 | 100 | 100 | 100 | 125 | 125 |
| | Cooling Water Inlet/Outlet | A | 125 | 125 | 125 | 125 | 150 | 150 |

| 12.0 → 7.0 | | | | | | | | | | | |
|-------------|------|------|------|------|------|------|------|------|------|------|------|
| 55.8 → 60.0 | | | | | | | | | | | |
| 60.5 | 60.5 | 60.5 | 60.5 | 60.5 | 60.5 | 60.5 | 60.5 | 60.5 | 60.5 | 60.5 | 60.5 |
| 61.8 | 65.8 | 67.4 | 69.4 | 94.0 | 54.1 | 55.6 | 35.0 | 36.1 | 34.4 | 35.8 | 47.1 |
| 0.31 | 0.35 | 0.43 | 0.47 | 0.51 | 0.71 | 0.78 | 0.86 | 0.95 | 1.11 | 1.23 | 1.36 |
| 150 | 150 | 200 | 200 | 200 | 200 | 200 | 250 | 250 | 250 | 250 | 300 |
| 200 | 200 | 250 | 250 | 250 | 250 | 250 | 300 | 300 | 350 | 350 | 350 |

| N | O | T | E |

1. The tolerance of the performance is in compliance with JIS B8622-2009.
 2. Operation load range is from 10% to 100%.
 3. The maximum operating pressure is 784kPa (gauge) for both Chilled/Hot Water and Cooling Water.
 4. The fouling factor of both Chilled/Hot Water and Cooling Water is $8.6 \times 10^{-5} \text{ m}^2 \cdot \text{K/W}$.
 5. The Cooling Water Inlet temperature shall not be lower than 18°C.
 6. The total motor power is the total value of the constant operation all the motors, excluding the purging pump motor which operates intermittently.
 7. The parameters described in this table list of specification can be changed by the manufacturer for the purpose of technical improvement without notice.
 8. The exhaust gas temperature is 200°C

| Item | Unit | NG | Diesel | Remarks |
|------------------------------------|-------------------|------------------------------------|-----------|--|
| Heating Value | | 45.0MJ/m ³ _N | 43.5MJ/kg | Gas : based on Higher Heating Value Diesel : based on Lower Heating Value |
| Exhaust Gas Volume | m ³ /h | 19.03 | 16.14 | Exhaust gas volume per m ³ _N /h of fuel gas at 200°C of exhaust gas |
| Required Air Volume for Combustion | m ³ /h | 14.03 | 12.07 | Minimum required air volume per m ³ _N /h of fuel as at 25°C of air temperature |



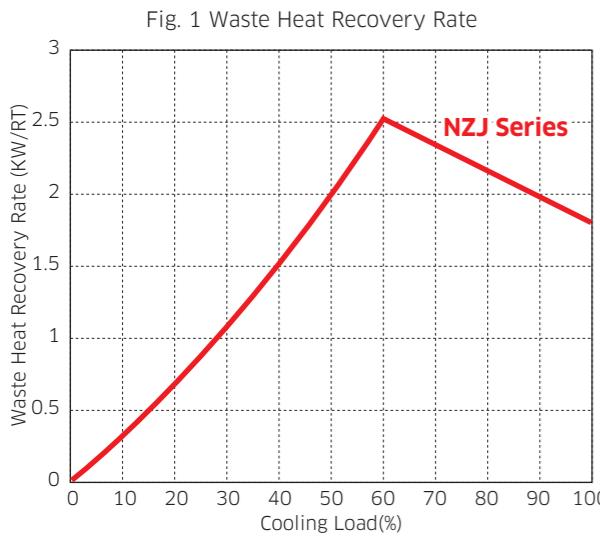
Gene-Link

Combination of Direct Fired and Waste Hot Water Energy has realized higher energy saving rate.

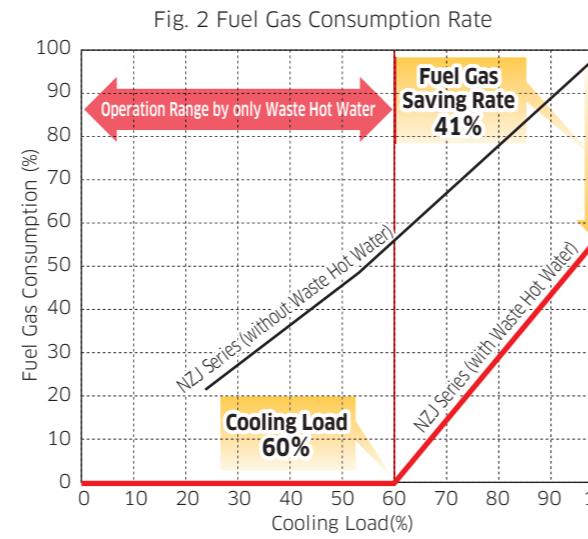


Enhancement of energy saving rate by using Waste Hot Water

Larger Waste Heat can be utilized at Partial Load



With much Energy Saving no combustion is possible at Partial Load



* With operation range by only Waste Hot Water heating : 60% or less

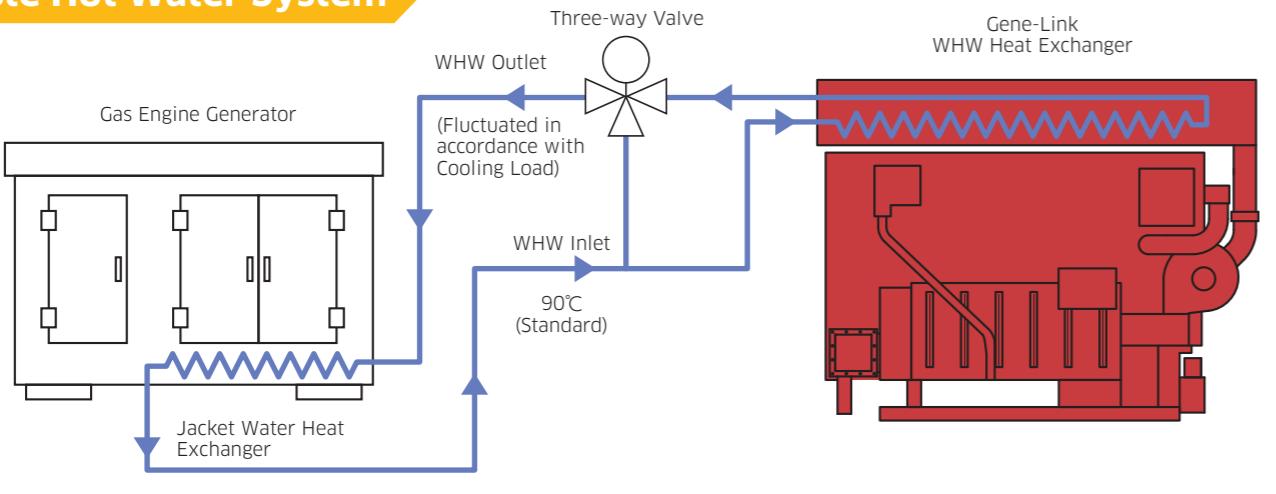
WHW Temp.: 90°C, Co. W.: JIS Standard, Solution Pumps: Inverter Control

The waste heat recovery rate during the partial load operation is higher than that during the full load operation (refer to Fig.1). This is because solution temperature in Waste Hot Water Heat Exchanger is lower and accordingly the recoverable heat is higher during the partial load operation than during the full load operation.

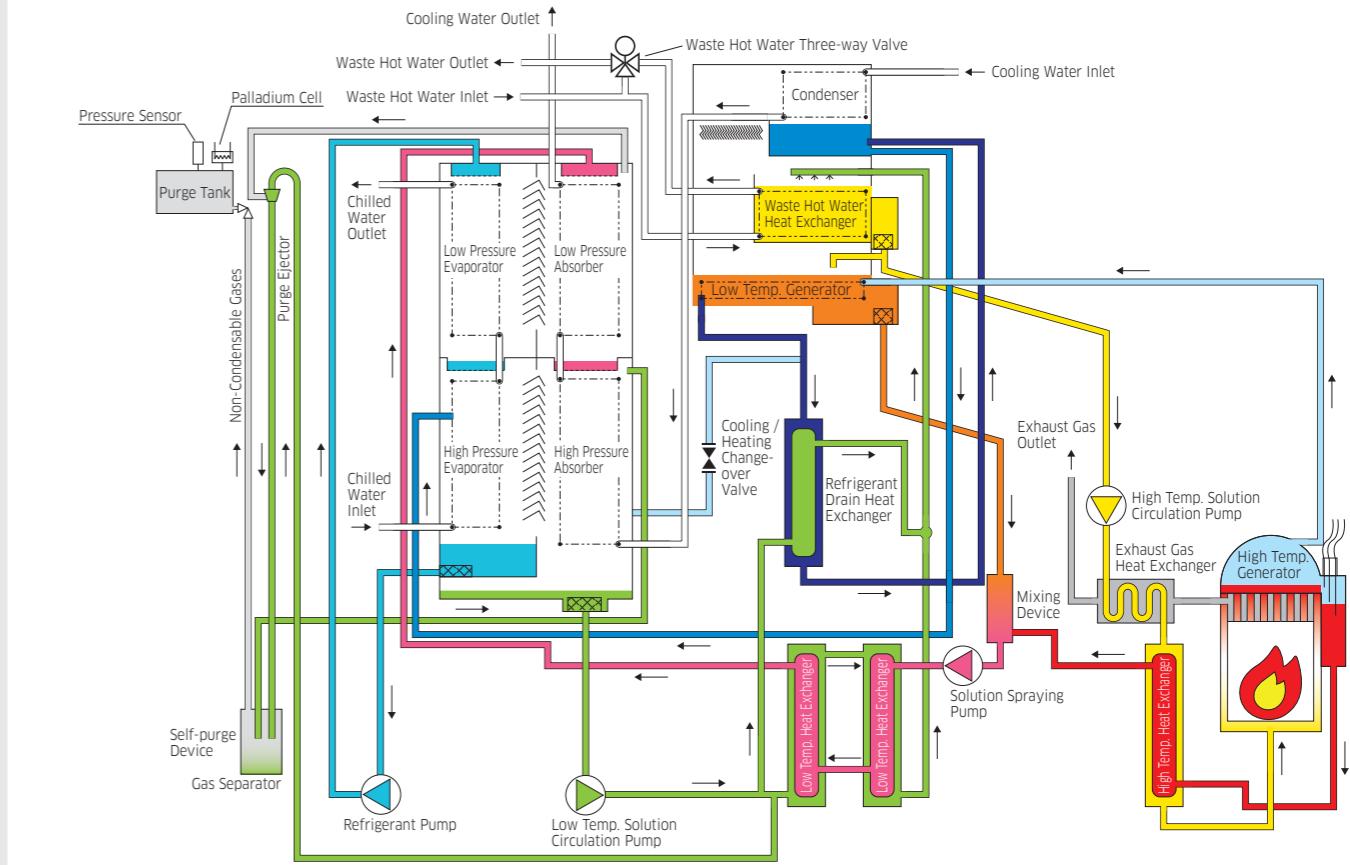
Gene-link has achieved the efficient heat recovery rate and realized the high reduction of fuel gas consumption rate (refer to Fig.2).

Waste Hot Water Outlet Temperature during the partial load operation is different from the full load operation.

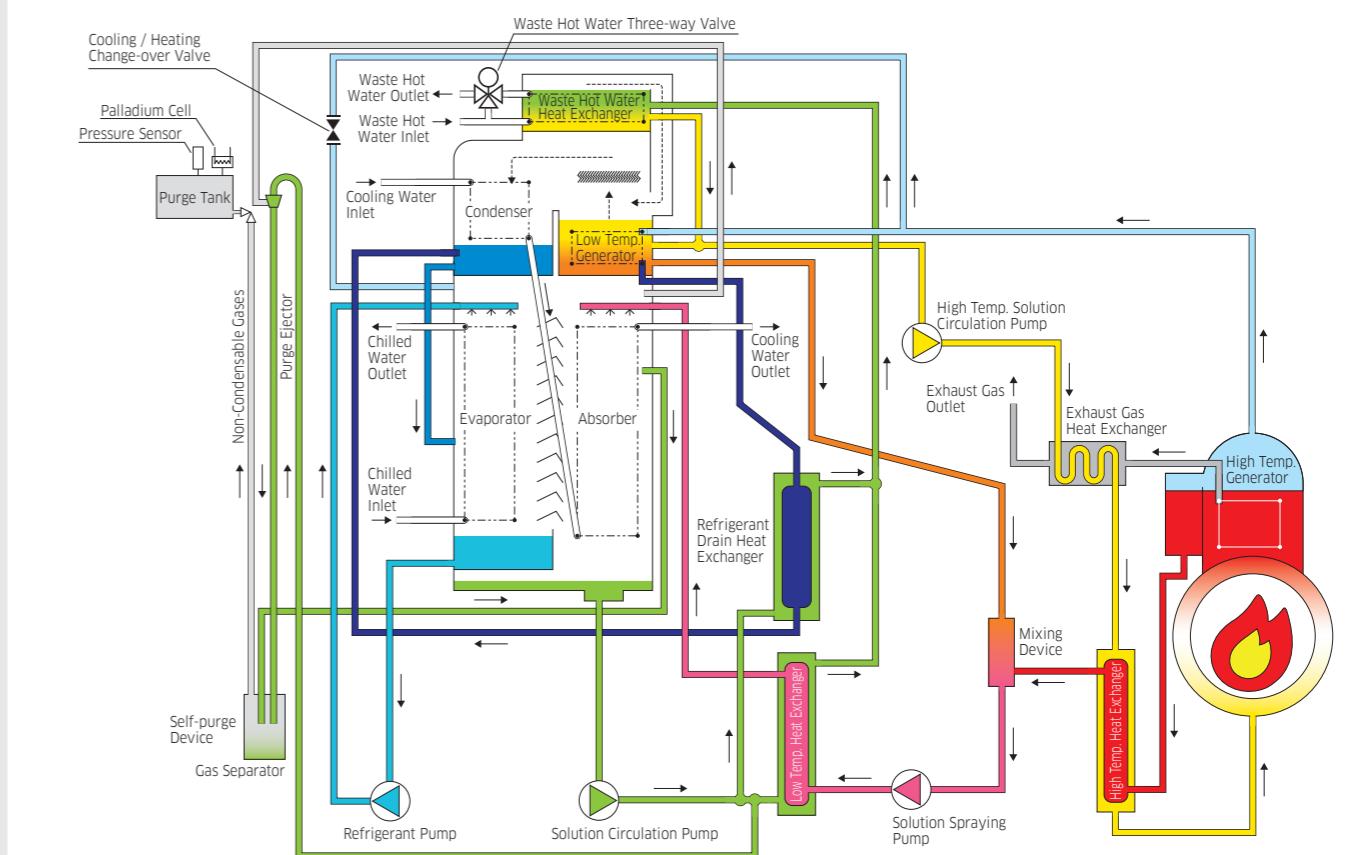
Waste Hot Water System



NZJ Series Cooling Cycle



NHJ Series Cooling Cycle



COP=1.49 (Chilled Water Inlet/Outlet $\Delta t=8^\circ\text{C}$)

| | | | NZJ-080 | NZJ-100 | NZJ-120 | NZJ-150 | NZJ-180 | NZJ-210 |
|--|-----------------------------------|----------------|--------------|--------------|-----------------------------|--------------|----------------|----------------|
| Capacity | Cooling | kW (USRT) | 281 (80) | 352 (100) | 422 (120) | 528 (150) | 633 (180) | 739 (210) |
| | Heating | kW (Mcal/h) | 188 (161) | 234 (202) | 281 (242) | 352 (302) | 422 (363) | 492 (423) |
| Chilled (Hot) Water | Child Water Inlet-Outlet Temp. | °C | | | 15.0 → 7.0 | | | |
| | Hot Water Inlet-Outlet Temp. | °C | | | 54.7 → 60.0 | | | |
| | Flow Rate | m³/h | 30.2 | 37.8 | 45.4 | 56.7 | 68.0 | 79.4 |
| | Pressure Loss | kPa | 70.9 | 72.5 | 94.7 | 90.1 | 97.0 | 98.5 |
| | Retained Water Volume | m³ | 0.14 | 0.16 | 0.19 | 0.22 | 0.27 | 0.30 |
| Cooing Water | Inlet-Outlet Temp. | °C | | | 32.0 → 37.8 | | | |
| | Flow Rate | m³/h | 80 | 100 | 120 | 150 | 180 | 210 |
| | Pressure Loss | kPa | 39.4 | 43.2 | 74.2 | 78.4 | 62.5 | 68.5 |
| | Retained Water Volume | m³ | 0.32 | 0.36 | 0.43 | 0.49 | 0.69 | 0.75 |
| Waste Hot Water | Inlet-Outlet Temp. | °C | | | 90.0 → 80.0 | | | |
| | Flow Rate | m³/h | 12.8 | 16.0 | 19.2 | 24.0 | 28.8 | 33.6 |
| | Waste Heat Recovery Rate | kW (MJ/h) | 144 (520) | 180 (650) | 217 (780) | 271 (975) | 325 (1,169) | 379 (1,364) |
| | Pressure Loss | kPa | 31.2 | 45.2 | 72.7 | 103.9 | 49.2 | 65.8 |
| | Retained Water Volume | m³ | 0.04 | 0.05 | 0.06 | 0.07 | 0.09 | 0.10 |
| Heat Input (Gas Firing) | Cooling / With Waste Hot water | MJ/h kW | 440 122 | 550 153 | 660 183 | 825 229 | 990 275 | 1,155 321 |
| | Cooling / Without Waste Hot water | MJ/h kW | 750 208 | 938 260 | 1,125 313 | 1,407 391 | 1,688 469 | 1,969 547 |
| | Heating / Without Waste Hot Water | MJ/h kW | 750 208 | 938 260 | 1,125 313 | 1,407 391 | 1,688 469 | 1,969 547 |
| | Gas Inlet Pressure | kPa | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 |
| Energy Saving Rate | % | | | | 41 | | | |
| Maximum Cooling Capacity by only Waste Hot Water | % | | | | 60 | | | |
| Electricity | Power Source | | | | 50Hz 400V 3 φ | | | |
| | Capacity | KVA | 6.5 | 6.5 | 6.9 | 6.9 | 9.1 | 9.1 |
| | Current | A | 10.6 | 10.6 | 11.3 | 11.3 | 14.4 | 14.4 |
| | Total Motor Power | kW | 2.65 | 2.65 | 3.00 | 3.00 | 4.10 | 4.10 |
| Connection | Chilled (Hot) Water Inlet/Outlet | A | 80 | 80 | 100 | 100 | 100 | 100 |
| | Cooling Water Inlet/Outlet | A | 125 | 125 | 125 | 125 | 150 | 150 |
| | Waste Hot Water Inlet/Outlet | A | 50 | 50 | 50 | 50 | 65 | 65 |
| | Fuel Gas Inlet | A | 40 | 40 | 40 | 40 | 40 | 40 |
| | Exhaust Gas Outlet | mm | 185 × 185 | 185 × 185 | 227 × 227 | 227 × 227 | 269 × 269 | 269 × 269 |
| External Dimensions | Length | mm | 2,911 | 2,911 | 3,858 | 3,858 | 3,957 | 3,957 |
| | Width | mm | 2,102 | 2,102 | 2,102 | 2,102 | 2,402 | 2,402 |
| | Height | mm | 2,416 | 2,416 | 2,416 | 2,416 | 2,517 | 2,517 |
| Weight | Operating Weight | ton | 5.6 | 5.9 | 7.3 | 7.8 | 9.9 | 10.3 |
| | Total Shipping Weight | ton | 5.1 | 5.3 | 6.6 | 7.0 | 8.9 | 9.2 |
| Delivery Form | | | | | One Piece / Solution Charge | | | |

| Large Amount Hot Water Type | | | | | | | |
|--|--------------------------------|--------|-------------|-------|-------|-------|---------|
| Chilled Water | Child Water Inlet-Outlet Temp. | °C | 15.0 → 7.0 | | | | |
| | Flow Rate | m³/h | 30.2 | 37.8 | 45.4 | 56.7 | 68.0 |
| Cooing Water | Inlet-Outlet Temp. | °C | 32.0 → 37.7 | | | | |
| | Flow Rate | m³/h | 80 | 100 | 120 | 150 | 180 |
| Waste Hot Water | Inlet-Outlet Temp. | °C | 88.0 → 83.0 | | | | |
| | Flow Rate | m³/h | 24.0 | 30.0 | 36.0 | 45.0 | 54.0 |
| | Waste Heat Recovery Rate | kW | 135 | 169 | 203 | 254 | 305 |
| | | (MJ/h) | (487) | (609) | (731) | (914) | (1,096) |
| | Pressure Loss | kPa | 50.5 | 70.5 | 82.5 | 105.0 | 30.5 |
| Heat Input (Gas Firing) | Retained Water Volume | m³ | 0.05 | 0.06 | 0.08 | 0.09 | 0.12 |
| | Cooling / With Waste Hot water | MJ/h | 459 | 574 | 689 | 861 | 1,034 |
| Energy Saving Rate | | % | 39 | | | | |
| Maximum Cooling Capacity by only Waste Hot Water | | % | 58 | | | | |
| Connection | Waste Hot Water Inlet/Outlet | A | 65 | 65 | 80 | 80 | 100 |

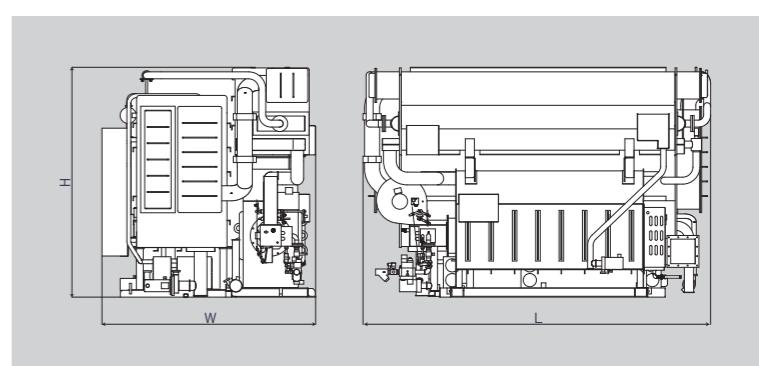
| N | O | T | E

1. The tolerance of the performance is in compliance with JIS B8622-2009.
 2. Operation load range is from 10% to 100%.
 3. The maximum operating pressure is 784kPa (gauge) for both Chilled/Hot Water and Cooling Water.
 4. The fouling factor of both Chilled/Hot Water and Cooling Water is $8.6 \times 10^{-5} \text{ m}^2 \cdot \text{K/W}$.
 5. The Cooling Water Inlet temperature shall not be lower than 18°C.
 6. The total motor power is the total value of the constant operation all the motors, excluding the purging pump motor which operates intermittently.
 7. The parameters described in this table list of specification can be changed by the manufacturer for the purpose of technical improvement without notice.
 8. The exhaust gas temperature is 100°C.
 9. Please contact KTE's distributor for specifications of 800RT, 900RT and 1,000RT. (※1)

| Item | Unit | NG | Remarks |
|------------------------------------|-------------------|------------------------------------|--|
| Heating Value | | 45.0MJ/m ³ _N | Gas : based on Higher Heating Value |
| Exhaust Gas Volume | m ³ /h | 19.03 | Exhaust gas volume per m ³ _N /h of fuel gas to 100°C at exhaust gas |
| Required Air Volume for Combustion | m ³ /h | 14.03 | Minimum required air volume per m ³ _N /h of fuel as at 25°C of air temperature |

| NZJ-250 | NZJ-300 | NZJ-360 | NZJ-400 | NZJ-450 | NZJ-500 | NZJ-560 | NZJ-630 | NZJ-700 | NZJ-800 | NZJ-900 | NZJ-1000 |
|---------------------------------|----------------|----------------|----------------|----------------|------------------|--------------------------------|------------------|------------------|------------------|------------------|------------------|
| 879 (250) | 1,055 (300) | 1,266 (360) | 1,407 (400) | 1,583 (450) | 1,759 (500) | 1,970 (560) | 2,216 (630) | 2,462 (700) | 2,813 (800) | 3,165 (900) | 3,517 (1,000) |
| 586 (504) | 703 (605) | 844 (726) | 938 (806) | 1,055 (907) | 1,172 (1,008) | 1,313 (1,129) | 1,477 (1,270) | 1,641 (1,411) | 1,875 (1,613) | 2,110 (1,814) | 2,344 (2,016) |
| 15.0 → 7.0 | | | | | | | | | | | |
| 54.7 → 60.0 | | | | | | | | | | | |
| 94.5 | 113.4 | 136.1 | 151.2 | 170.1 | 189.0 | 211.7 | 238.1 | 264.6 | 302.4 | 340.2 | 378.0 |
| 79.3 | 84.6 | 84.3 | 85.6 | 116.5 | 68.8 | 69.6 | 59.8 | 60.0 | 57.0 | 56.6 | 75.5 |
| 0.36 | 0.40 | 0.49 | 0.54 | 0.59 | 0.81 | 0.89 | 0.98 | 1.08 | 1.31 | 1.45 | 1.59 |
| 32.0 → 37.8 | | | | | | | | | | | |
| 250 | 300 | 360 | 400 | 450 | 500 | 560 | 630 | 700 | 800 | 900 | 1000 |
| 68.5 | 76.1 | 58.9 | 60.8 | 81.3 | 58.6 | 62.7 | 97.9 | 101.5 | 99.1 | 105.0 | 136.6 |
| 0.84 | 0.93 | 1.30 | 1.39 | 1.49 | 1.97 | 2.12 | 2.31 | 2.50 | 3.30 | 3.55 | 3.82 |
| 90.0 → 80.0 | | | | | | | | | | | |
| 40.0 | 48.0 | 57.6 | 64.0 | 72.0 | 80.0 | 89.6 | 100.8 | 112.0 | 128.0 | 144.0 | 160.0 |
| 451 | 541 | 650 | 722 | 812 | 902 | 1,011 | 1,137 | 1,263 | 1,444 | 1,624 | 1,805 |
| (1,624) | (1,949) | (2,339) | (2,599) | (2,924) | (3,248) | (3,638) | (4,093) | (4,548) | (5,197) | (5,847) | (6,497) |
| 48.6 | 67.4 | 35.6 | 42.4 | 54.3 | 65.6 | 80.0 | 51.4 | 59.9 | 46.6 | 55.3 | 69.8 |
| 0.13 | 0.15 | 0.22 | 0.23 | 0.25 | 0.28 | 0.30 | 0.39 | 0.42 | 0.56 | 0.59 | 0.63 |
| 1,375 382 | 1,650 458 | 1,980 550 | 2,201 611 | 2,476 688 | 2,751 764 | 3,081 856 | 3,466 963 | 3,851 1,070 | 4,401 1,223 | 4,951 1,375 | 5,501 1,528 |
| 2,344 651 | 2,813 781 | 3,376 938 | 3,751 1,042 | 4,220 1,172 | 4,688 1,302 | 5,251 1,459 | 5,907 1,641 | 6,564 1,823 | 7,501 2,084 | 8,439 2,344 | 9,377 2,605 |
| 2,344 651 | 2,813 781 | 3,376 938 | 3,751 1,042 | 4,220 1,172 | 4,688 1,302 | 5,251 1,459 | 5,907 1,641 | 6,564 1,823 | 7,501 2,084 | 8,439 2,344 | 9,377 2,605 |
| 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 98 | 98 | 98 |
| 41 | | | | | | | | | | | |
| 60 | | | | | | | | | | | |
| 50Hz 400V 3 φ | | | | | | | | | | | |
| 9.2 | 10.2 | 12.6 | 13.5 | 13.5 | 14.8 | 18.0 | 19.7 | 19.7 | 25.8 | 25.8 | 30.3 |
| 14.6 | 16.0 | 19.5 | 20.8 | 20.8 | 22.7 | 27.3 | 29.7 | 29.7 | 38.6 | 38.6 | 45.0 |
| 4.20 | 4.95 | 6.50 | 7.20 | 7.20 | 8.60 | 10.60 | 11.30 | 11.30 | 15.00 | 15.00 | 18.80 |
| 125 | 125 | 150 | 150 | 150 | 200 | 200 | 200 | 200 | 200 | 200 | 250 |
| 200 | 200 | 250 | 250 | 250 | 250 | 250 | 300 | 300 | 350 | 350 | 350 |
| 80 | 80 | 100 | 100 | 100 | 100 | 100 | 125 | 125 | 150 | 150 | 150 |
| 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 | 40 |
| 320 × 320 | 320 × 320 | 370 × 370 | 370 × 370 | 392 × 392 | 438 × 438 | 438 × 438 | 490 × 490 | 490 × 490 | 585 × 585 | 585 × 585 | 585 × 585 |
| 5,412 | 5,412 | 5,648 | 5,648 | 6,148 | 6,298 | 6,298 | 7,591 | 7,591 | 8,165 | 8,165 | 8,877 |
| 2,442 | 2,442 | 2,773 | 2,773 | 2,773 | 3,223 | 3,223 | 3,223 | 3,223 | 3,413 | 3,413 | 3,413 |
| 2,593 | 2,593 | 3,012 | 3,012 | 3,012 | 3,103 | 3,103 | 3,290 | 3,290 | 3,817 | 3,817 | 3,817 |
| 12.9 | 13.7 | 18.2 | 18.9 | 20.6 | 24.5 | 25.6 | 30.5 | 31.8 | 38.2 | 40.3 | 44.7 |
| 11.6 | 12.2 | 16.2 | 16.7 | 18.2 | 21.5 | 22.3 | 26.8 | 27.8 | 33.4 | 35.2 | 39.0 |
| One Piece / Solution Charge | | | | | | One Piece / Solution Discharge | | | | | |
| Two Pieces / Solution Discharge | | | | | | | | | | | |

| | | | | | | | | | | | | |
|------------|---------|---------|---------|---------|-------------|---------|---------|---------|-------|-------|-------|-----|
| | | | | | | | | | | | | |
| 15.0 → 7.0 | | | | | | | | | | | | |
| 94.5 | 113.4 | 136.1 | 151.2 | 170.1 | 189.0 | 211.7 | 238.1 | 264.6 | 302.4 | 340.2 | 378.0 | |
| | | | | | 32.0 → 37.7 | | | | | | | |
| 250 | 300 | 360 | 400 | 450 | 500 | 560 | 630 | 700 | 800 | 900 | 1000 | |
| | | | | | 88.0 → 83.0 | | | | | | | |
| 75.0 | 90.0 | 108.0 | 120.0 | 135.0 | 150.0 | 168.0 | 189.0 | 210.0 | | | | * 1 |
| 423 | 508 | 609 | 677 | 761 | 846 | 947 | 1,066 | 1,184 | | | | * 1 |
| (1,523) | (1,827) | (2,193) | (2,436) | (2,741) | (3,045) | (3,411) | (3,837) | (4,263) | | | | * 1 |
| 62.1 | 82.8 | 56.4 | 65.3 | 84.4 | 64.0 | 74.6 | 110.9 | 126.6 | | | | * 1 |
| 0.17 | 0.18 | 0.27 | 0.28 | 0.30 | 0.40 | 0.41 | 0.45 | 0.47 | | | | * 1 |
| 1,436 | 1,723 | 2,068 | 2,297 | 2,584 | 2,872 | 3,216 | 3,618 | 4,020 | | | | * 1 |
| 399 | 479 | 574 | 638 | 718 | 798 | 893 | 1,005 | 1,117 | | | | * 1 |
| 39 | | | | | | | | | | | | |
| 58 | | | | | | | | | | | | |
| 100 | 100 | 125 | 125 | 125 | 150 | 150 | 150 | 150 | | | | * 1 |



COP=1.43 (Chilled Water Inlet/Outlet $\Delta t=8^\circ\text{C}$)

| | | | NHJ-080 | NHJ-100 | NHJ-120 | NHJ-150 | NHJ-180 | NHJ-210 |
|--|-----------------------------------|----------------|--------------|--------------|-----------------------------|--------------|--------------|----------------|
| Capacity | Cooling | kW (USRT) | 281 (80) | 352 (100) | 422 (120) | 528 (150) | 633 (180) | 739 (210) |
| | Heating | kW (Mcal/h) | 195 (167) | 243 (209) | 292 (251) | 365 (314) | 438 (377) | 511 (440) |
| Chilled (Hot) Water | Child Water Inlet-Outlet Temp. | °C | | | 15.0 → 7.0 | | | |
| | Hot Water Inlet-Outlet Temp. | °C | | | 54.5 → 60.0 | | | |
| Cooing Water | Flow Rate | m³/h | 30.2 | 37.8 | 45.4 | 56.7 | 68.0 | 79.4 |
| | Pressure Loss | kPa | 55.1 | 55.5 | 49.4 | 49.9 | 49.5 | 49.7 |
| | Retained Water Volume | m³ | 0.12 | 0.14 | 0.16 | 0.19 | 0.23 | 0.26 |
| | Inlet-Outlet Temp. | °C | | | 32.0 → 37.6 | | | |
| Waste Hot Water | Flow Rate | m³/h | 80 | 100 | 120 | 150 | 180 | 210 |
| | Pressure Loss | kPa | 43.9 | 45.5 | 48.2 | 54.7 | 45.2 | 49.8 |
| | Retained Water Volume | m³ | 0.31 | 0.35 | 0.39 | 0.45 | 0.62 | 0.68 |
| | Inlet-Outlet Temp. | °C | | | 90.0 → 80.0 | | | |
| Heat Input (Gas Firing) | Flow Rate | m³/h | 10.1 | 12.6 | 15.1 | 18.9 | 22.6 | 26.4 |
| | Waste Heat Recovery Rate | kW (MJ/h) | 114 (409) | 142 (511) | 170 (613) | 213 (766) | 255 (919) | 298 (1,072) |
| | Pressure Loss | kPa | 26.1 | 39.2 | 25.1 | 34.7 | 20.8 | 27.8 |
| | Retained Water Volume | m³ | 0.04 | 0.05 | 0.06 | 0.07 | 0.10 | 0.11 |
| | Cooling / With Waste Hot water | MJ/h kW | 530 147 | 661 184 | 796 221 | 995 276 | 1,191 331 | 1,389 386 |
| | Cooling / Without Waste Hot water | MJ/h kW | 779 216 | 972 260 | 1,170 325 | 1,463 406 | 1,751 486 | 2,043 568 |
| | Heating / Without Waste Hot Water | MJ/h kW | 779 216 | 972 260 | 1,170 325 | 1,463 406 | 1,751 486 | 2,043 568 |
| | Gas Inlet Pressure | kPa | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 | 7.85 |
| Energy Saving Rate | % | | | | 32 | | | |
| Maximum Cooling Capacity by only Waste Hot Water | % | | | | 53 | | | |
| Electricity | Power Source | | | | 50Hz 400V 3 φ | | | |
| | Capacity | KVA | 6.3 | 6.8 | 6.8 | 8.9 | 9.1 | 9.1 |
| | Current | A | 10.4 | 11.1 | 11.1 | 14.2 | 14.4 | 14.4 |
| | Total Motor Power | kW | 2.55 | 2.90 | 2.90 | 4.00 | 4.10 | 4.10 |
| Connection | Chilled (Hot) Water Inlet/Outlet | A | 80 | 80 | 100 | 100 | 100 | 100 |
| | Cooling Water Inlet/Outlet | A | 125 | 125 | 125 | 125 | 150 | 150 |
| | Waste Hot Water Inlet/Outlet | A | 40 | 40 | 50 | 50 | 65 | 65 |
| | Fuel Gas Inlet | A | 40 | 40 | 40 | 40 | 40 | 40 |
| | Exhaust Gas Outlet | mm | 100 × 350 | 100 × 350 | 100 × 350 | 135 × 350 | 150 × 390 | 150 × 430 |
| External Dimensions | Length | mm | 3,027 | 3,067 | 3,929 | 3,929 | 4,103 | 4,184 |
| | Width | mm | 1,818 | 1,818 | 1,799 | 1,799 | 2,074 | 2,074 |
| | Height | mm | 2,365 | 2,365 | 2,365 | 2,365 | 2,592 | 2,592 |
| Weight | Operating Weight | ton | 4.9 | 5.2 | 6.2 | 6.7 | 8.3 | 8.8 |
| | Total Shipping Weight | ton | 4.4 | 4.6 | 5.6 | 6.0 | 7.3 | 7.8 |
| Delivery Form | | | | | One Piece / Solution Charge | | | |

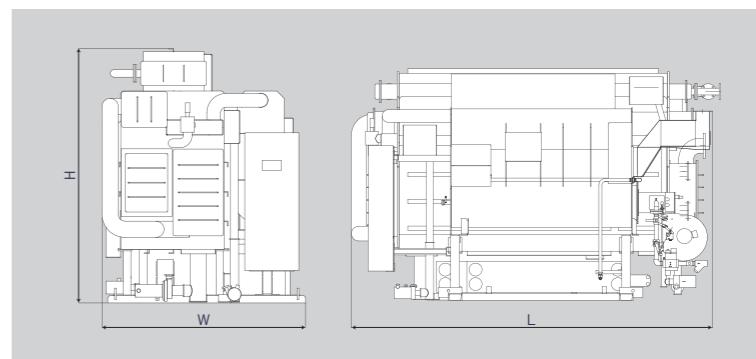
Large Amount Hot Water Type

| | | | | | | | | |
|--|--------------------------------|--------------------------------|--------------|--------------|--------------|--------------|----------------|----------------|
| Chilled Water | Child Water Inlet-Outlet Temp. | °C | 15.0 → 7.0 | | | | | |
| | Flow Rate | m³/h | 30.2 | 37.8 | 45.4 | 56.7 | 68.0 | 79.4 |
| Cooing Water | Inlet-Outlet Temp. | °C | 32.0 → 37.7 | | | | | |
| | Flow Rate | m³/h | 80 | 100 | 120 | 150 | 180 | 210 |
| Waste Hot Water | Inlet-Outlet Temp. | °C | 88.0 → 83.0 | | | | | |
| | Flow Rate | m³/h | 23.3 | 29.1 | 34.8 | 43.6 | 52.4 | 61.0 |
| | Waste Heat Recovery Rate | kW (MJ/h) | 131 (472) | 164 (590) | 197 (707) | 246 (885) | 295 (1,063) | 344 (1,239) |
| | Pressure Loss | kPa | 29.7 | 39.9 | 54.9 | 66.3 | 20.6 | 26.0 |
| | Retained Water Volume | m³ | 0.04 | 0.05 | 0.06 | 0.07 | 0.10 | 0.11 |
| | Heat Input (Gas Firing) | Cooling / With Waste Hot water | MJ/h | 491 | 613 | 738 | 923 | 1,104 |
| Energy Saving Rate | | | % | 37 | | | | |
| Maximum Cooling Capacity by only Waste Hot Water | | | % | 60 | | | | |
| Connection | Waste Hot Water Inlet/Outlet | A | 65 | 65 | 80 | 80 | 100 | 100 |

| N | O | T | E |

1. The tolerance of the performance is in compliance with JIS B8622-2009.
 2. Operation load range is from 10% to 100%.
 3. The maximum operating pressure is 784kPa (gauge) for both Chilled/Hot Water and Cooling Water.
 4. The fouling factor of both Chilled/Hot Water and Cooling Water is $8.6 \times 10^{-5} \text{ m}^2 \cdot \text{K/W}$.
 5. The Cooling Water Inlet temperature shall not be lower than 18°C.
 6. The total motor power is the total value of the constant operation all the motors, excluding the purging pump motor which operates intermittently.
 7. The parameters described in this table list of specification can be changed by the manufacturer for the purpose of technical improvement without notice.
 8. The exhaust gas temperature is 110°C.
 9. Please contact KTE's distributor for specifications of 800RT, 900RT and 1 000RT. (※2)

| Item | Unit | NG | Remarks |
|------------------------------------|-------------------|------------------------------------|--|
| Heating Value | | 45.0MJ/m ³ _N | Gas : based on Higher Heating Value |
| Exhaust Gas Volume | m ³ /h | 19.03 | Exhaust gas volume per m ³ _N /h of fuel gas at 100°C of exhaust gas |
| Required Air Volume for Combustion | m ³ /h | 14.03 | Minimum required air volume per m ³ _N /h of fuel as at 25°C of air temperature |



Steam Fired

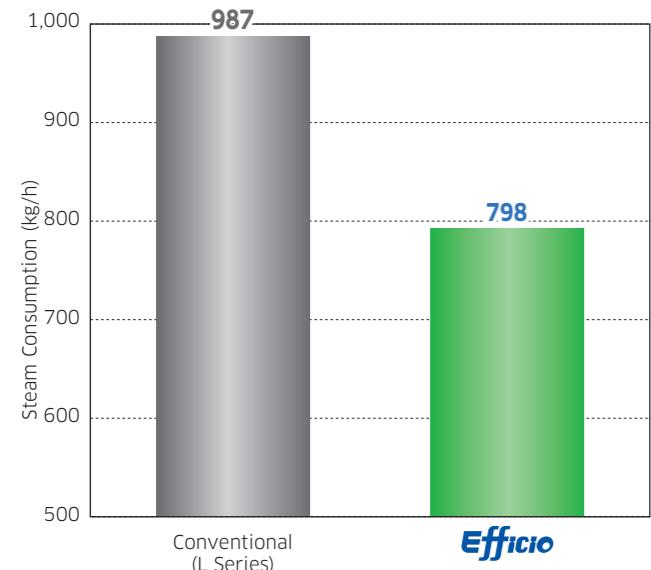
Supply of Chilled Water by means of efficient use of steam heat energy



Proven Technology of Direct Fired Chiller is applied.

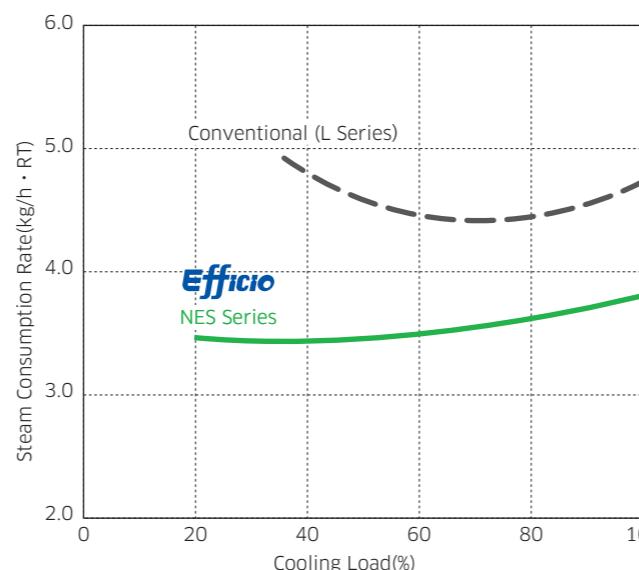
Reduction of Steam Consumption Rate

NES series can save 19% of steam consumption compared with the conventional model.



Steam Consumption Rate at Partial Load

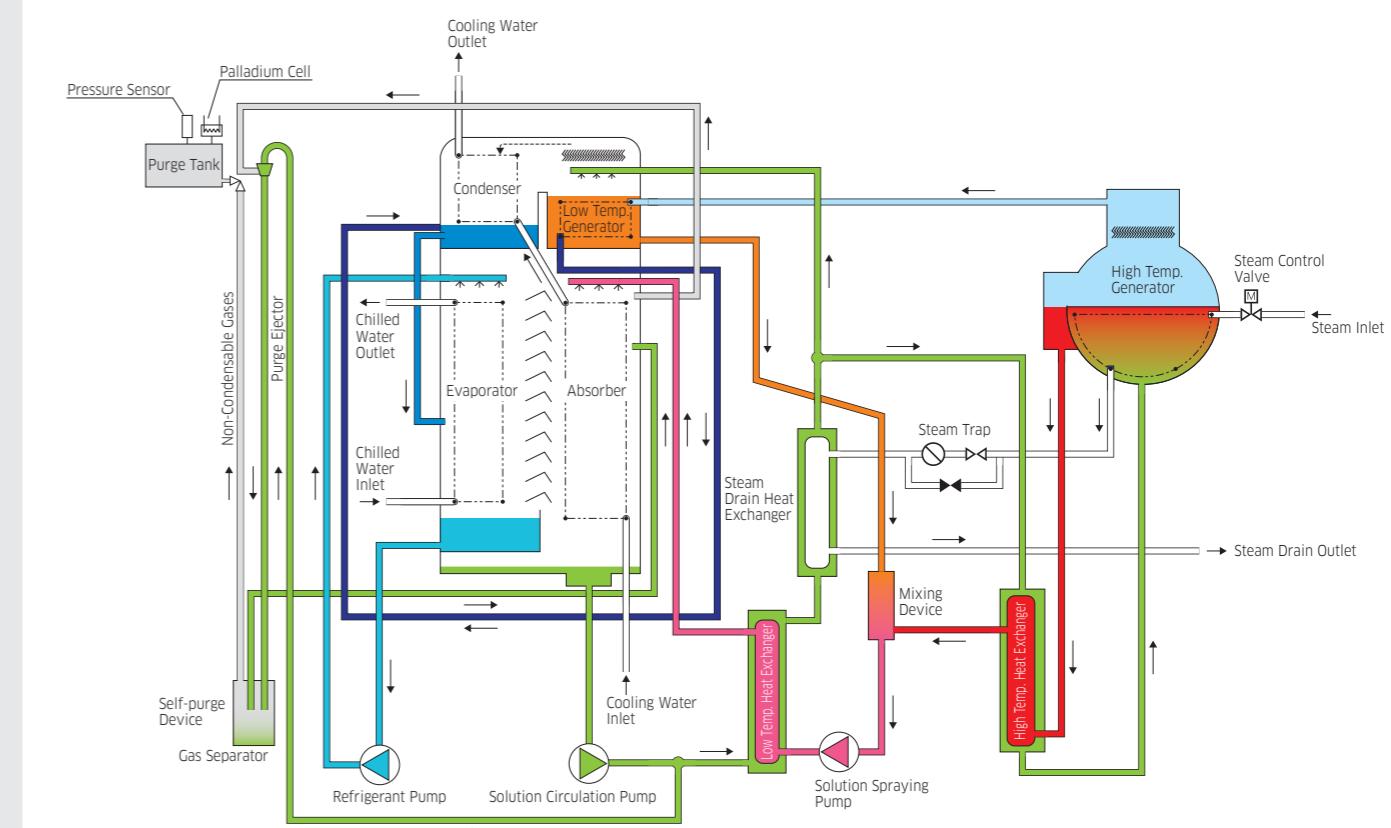
You can save more steam consumption rate with the inverter control for the solution pump.



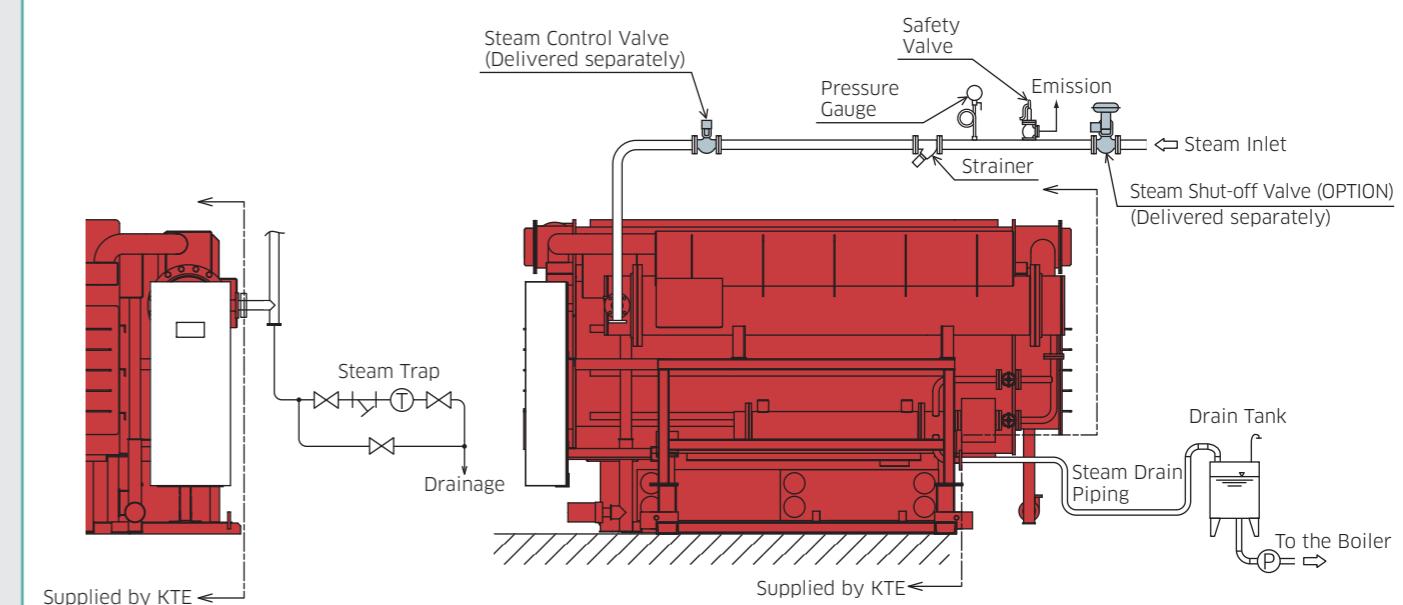
Note

- The width of the curve in the graph shows the range of variation of steam consumption.
- Cooling water inlet temperature conditions are as specified by the JIS standards (32°C at 100% load, 27°C at 0% load, with the temperature varying proportionally at loads between 0% and 100%).
- The capacity of the chiller in the above simulation is 210USRT.

NES Series Cooling Cycle



Steam Supply System



Steam Consumption 3.8kg/h·RT (Chilled Water Inlet/Outlet $\Delta t=8^\circ\text{C}$)

| | | | NES-080 | NES-100 | NES-120 | NES-150 | NES-180 | NES-210 |
|---------------------|----------------------------|-----------|----------|-----------|-----------------------------|-----------|-----------|-----------|
| Capacity | Cooling | kW (kWRT) | 281 (80) | 352 (100) | 422 (120) | 528 (150) | 633 (180) | 739 (210) |
| | Inlet-Outlet Temp. | °C | | | 15.0 → 7.0 | | | |
| Chilled Water | Flow Rate | m³/h | 30.2 | 37.8 | 45.4 | 56.7 | 68.0 | 79.4 |
| | Pressure Loss | kPa | 55.1 | 55.5 | 49.4 | 49.9 | 49.5 | 49.7 |
| | Retained Water Volume | m³ | 0.12 | 0.14 | 0.16 | 0.19 | 0.23 | 0.26 |
| | Inlet-Outlet Temp. | °C | | | 32.0 → 37.2 | | | |
| Cooling Water | Flow Rate | m³/h | 80 | 100 | 120 | 150 | 180 | 210 |
| | Pressure Loss | kPa | 42.3 | 44.3 | 47.1 | 53.6 | 44.1 | 48.7 |
| | Retained Water Volume | m³ | 0.31 | 0.35 | 0.39 | 0.45 | 0.62 | 0.68 |
| Steam | Steam Consumption | kg/h | 304 | 380 | 456 | 570 | 684 | 798 |
| | Steam Inlet Pressure | MPa(G) | | | 0.785 | | | |
| | Drain Outlet Temperature | °C | | | 90 or less | | | |
| | Power Source | | | | 50Hz 400V 3 φ | | | |
| Electricity | Capacity | KVA | 4.4 | 4.4 | 4.4 | 6.6 | 6.7 | 6.7 |
| | Current | A | 7.7 | 7.7 | 7.7 | 10.8 | 11.0 | 11.0 |
| | Total Motor Power | kW | 1.6 | 1.6 | 1.6 | 2.7 | 2.8 | 2.8 |
| Connection | Chilled Water Inlet/Outlet | A | 80 | 80 | 100 | 100 | 100 | 100 |
| | Cooling Water Inlet/Outlet | A | 125 | 125 | 125 | 125 | 150 | 150 |
| | Steam Inlet | A | 50 | 50 | 50 | 50 | 65 | 65 |
| | Drain Outlet | mm | 25 | 25 | 25 | 25 | 32 | 32 |
| External Dimensions | Length | mm | 2,699 | 2,699 | 3,699 | 3,699 | 3,762 | 3,762 |
| | Width | mm | 1,771 | 1,771 | 1,771 | 1,771 | 2,036 | 2,036 |
| | Height | mm | 1,976 | 1,976 | 1,976 | 1,976 | 2,188 | 2,188 |
| Weight | Operating Weight | ton | 4.4 | 4.6 | 5.6 | 5.9 | 7.6 | 7.8 |
| | Total Shipping Weight | ton | 4.0 | 4.1 | 5.0 | 5.3 | 6.7 | 6.9 |
| | Delivery Form | | | | One Piece / Solution Charge | | | |

| NES-250 | NES-300 | NES-360 | NES-400 | NES-450 | NES-500 | NES-560 | NES-630 | NES-700 | NES-800 | NES-900 | NES-1000 |
|--------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|---------------|
| 879 (250) | 1,055 (300) | 1,266 (360) | 1,407 (400) | 1,583 (450) | 1,759 (500) | 1,970 (560) | 2,216 (630) | 2,462 (700) | 2,813 (800) | 3,165 (900) | 3,517 (1,000) |
| 15.0 → 7.0 | | | | | | | | | | | |
| 94.5 | 113.4 | 136.1 | 151.2 | 170.1 | 189.0 | 211.7 | 238.1 | 264.6 | 302.4 | 340.2 | 378.0 |
| 56.1 | 59.3 | 60.2 | 61.6 | 83.9 | 48.2 | 48.9 | 88.9 | 88.9 | 88.2 | 89.1 | 118.9 |
| 0.31 | 0.35 | 0.43 | 0.47 | 0.51 | 0.71 | 0.78 | 0.86 | 0.95 | 1.11 | 1.23 | 1.36 |
| 32.0 → 37.2 | | | | | | | | | | | |
| 250 | 300 | 360 | 400 | 450 | 500 | 560 | 630 | 700 | 800 | 900 | 1,000 |
| 43.0 | 48.2 | 37.8 | 40.0 | 53.6 | 46.5 | 49.8 | 72.4 | 73.8 | 59.5 | 63.4 | 82.7 |
| 0.80 | 0.88 | 1.18 | 1.26 | 1.35 | 1.84 | 1.98 | 2.23 | 2.41 | 2.88 | 3.12 | 3.38 |
| 950 | 1,140 | 1,368 | 1,520 | 1,710 | 1,900 | 2,128 | 2,394 | 2,660 | 3,040 | 3,420 | 3,800 |
| 0.785 | | | | | | | | | | | |
| 90 or less | | | | | | | | | | | |
| 50Hz 400V 3 φ | | | | | | | | | | | |
| 8.1 | 8.1 | 9.4 | 9.4 | 15.2 | 15.2 | 15.3 | 15.3 | 19.2 | 19.2 | 19.2 | 19.2 |
| 13.0 | 13.0 | 14.9 | 14.9 | 23.3 | 23.3 | 23.4 | 23.4 | 29.0 | 29.0 | 29.0 | 29.0 |
| 3.7 | 3.7 | 5.1 | 5.1 | 7.5 | 7.5 | 7.6 | 7.6 | 11.4 | 11.4 | 11.4 | 11.4 |
| 125 | 125 | 150 | 150 | 200 | 200 | 200 | 200 | 200 | 200 | 200 | 250 |
| 200 | 200 | 250 | 250 | 250 | 250 | 300 | 300 | 350 | 350 | 350 | 350 |
| 65 | 65 | 80 | 80 | 100 | 100 | 100 | 100 | 125 | 125 | 125 | 125 |
| 32 | 32 | 40 | 40 | 50 | 50 | 50 | 50 | 65 | 65 | 65 | 65 |
| 5,189 | 5,189 | 5,279 | 5,279 | 5,779 | 5,779 | 5,779 | 5,779 | 7,059 | 7,165 | 7,165 | 7,877 |
| 2,214 | 2,214 | 2,547 | 2,547 | 2,627 | 2,922 | 2,922 | 3,026 | 3,026 | 3,171 | 3,171 | 3,171 |
| 2,188 | 2,188 | 2,402 | 2,402 | 2,403 | 2,745 | 2,745 | 2,745 | 2,745 | 3,407 | 3,407 | 3,407 |
| 9.9 | 10.4 | 13.4 | 13.8 | 15.2 | 18.8 | 19.4 | 22.4 | 23.2 | 27.9 | 30.2 | 32.4 |
| 8.8 | 9.1 | 11.8 | 12.2 | 13.3 | 16.2 | 16.7 | 19.3 | 19.9 | 23.9 | 25.9 | 27.6 |
| One Piece / Solution Charge | | | | | | | | | | | |
| One Piece / Solution Discharge | | | | | | | | | | | |

Steam Consumption 3.85kg/h·RT (Chilled Water Inlet/Outlet $\Delta t=5^\circ\text{C}$)

| | Inlet-Outlet Temp. | °C | 12.0 → 7.0 | | | | | |
|---------------|----------------------------|--------|------------|------|-------------|------|-------|-------|
| Chilled Water | Flow Rate | m³/h | 48.4 | 60.5 | 72.6 | 90.7 | 108.9 | 127.0 |
| | Pressure Loss | kPa | 38.8 | 39.9 | 51.6 | 52.7 | 51.7 | 52.2 |
| | Retained Water Volume | m³ | 0.12 | 0.14 | 0.16 | 0.19 | 0.23 | 0.26 |
| | Inlet-Outlet Temp. | °C | | | 32.0 → 37.3 | | | |
| Cooling Water | Flow Rate | m³/h | 80 | 100 | 120 | 150 | 180 | 210 |
| | Pressure Loss | kPa | 42.3 | 44.3 | 47.1 | 53.6 | 44.1 | 48.7 |
| | Retained Water Volume | m³ | 0.31 | 0.35 | 0.39 | 0.45 | 0.62 | 0.68 |
| Steam | Steam Consumption | kg/h | 308 | 385 | 462 | 578 | 693 | 809 |
| | Steam Inlet Pressure | MPa(G) | | | 0.785 | | | |
| | Drain Outlet Temperature | °C | | | 90 or less | | | |
| Connection | Chilled Water Inlet/Outlet | A | 100 | 100 | 100 | 100 | 125 | 125 |
| | Cooling Water Inlet/Outlet | A | 125 | 125 | 125 | 125 | 150 | 150 |

| NES-250 | NES-300 | NES-360 | NES-400 | NES-450 | NES-500 | NES-560 | NES-630 | NES-700 | NES-800 | NES-900 | NES-1000 |
|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|----------|
| 151.2 | 181.4 | 217.7 | 241.9 | 272.2 | 302.4 | 338.7 | 381.0 | 423.4 | 483.8 | 54 | |

After Sales Service

KTE recommend proper maintenance for keeping a good performance and longer life time of the chiller.

KTE and our distributor can provide excellent maintenance service.

- 1) Maintenance service
- 2) Remote monitoring system

Detail of maintenance service

General Inspection A

- (1) Checking the vacuum condition and purging if necessary (including checking palladium cell)
- (2) Confirming the insulation of the pumps and the motors
- (3) Checking any leakage from the fuel piping system
- (4) Checking the appearance of the components
- (5) Testing the correct function of the combustion device
- (6) Confirming the setting of the combustion equipment or steam control valve
- (7) Checking and confirming the safety devices
- (8) Regeneration of refrigerant (only in case of cooling operation)
- (9) Recording and checking the operation data
- (10) Checking and confirming the automatic control system

Inspection during Cooling Operation B

- (1) Checking the appearance of the components
- (2) Checking the vacuum condition
- (3) Checking any leakage from the fuel piping system
- (4) Checking and confirming the combustion data
- (5) Recording and checking the operation data
- (6) Checking and confirming the automatic control system

Remote Monitoring System

KTE monitor chiller operating condition via wireless communication or internet communication.

Advantage of Remote Monitoring System

Prevention of abnormal error

When a chiller detects a sign of "Pre-alarm" will output and the operation data will be sent to the Remote Monitoring System automatically. Then, appropriate measures for the Pre-alarm can be provided to the user before an abnormal stop of the chiller.

Advice for energy saving operation

Remote Monitoring System can collect operation data periodically and the data can be useful information for the better chiller operation.

Quick trouble-shooting

When abnormal error occurs, operation data will be sent to Remote Monitoring System. Our service engineer and distributor analyze the error with the operation data before a site visit. It can reduce the time for trouble-shooting.

LiBr solution analysis C

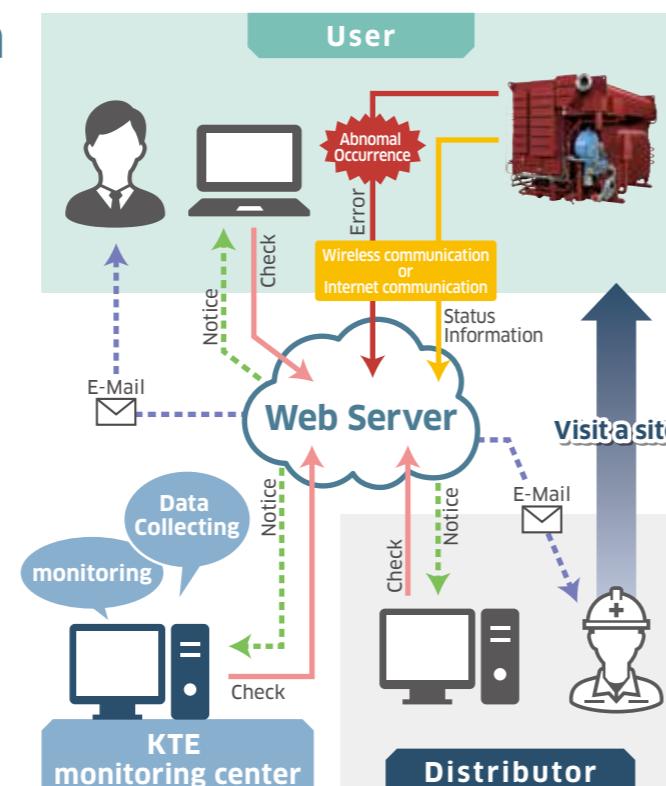
- (1) Analysis of LiBr solution once a year during cooling operation
- (2) Supplement of inhibitor based on the result of analysis
- (3) Inhibitor dissolving operation (depending on the result of analysis)

Tube brushing for cooling water system D

- (1) Checking water chambers and tube sheets
- (2) Tube brushing
- (3) Replacement of gaskets
- (4) Removal of rust and water-proof painting inside the water chambers and the tube sheets to prevent corrosion

Recommended Maintenance Schedule

| Month | Jan | Feb | Mar | Apr | May | Jun | Jul | Aug | Sep | Oct | Nov | Dec |
|-------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Work | A | C | | B | | B | | | B | | | |



Product Line Up / Absorption Chiller & Boiler

